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(57) Abstract

The invention relates to an isolated thermostable glucoamylase derived from *Talaromyces emersonii* suitable for starch conversion processes.

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WO 99/28448 1 PCT/DK98/00520

Title: Thermostable Glucoamylase

FIELD OF THE INVENTION

The present invention relates to a thermostable glucoamylase suitable for, e.g., starch conversion, e.g., for producing glucose from starch. The present invention also relates to the use of said thermostable glucoamylase in various processes, in particular in the saccharification step in starch convention processes.

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BACKGROUND OF THE INVENTION

Glucoamylases (1,4- α -D-glucan glucohydrolase, EC 3.2.1.3) are enzymes which catalyze the release of D-glucose from the non-reducing ends of starch or related oligo- and polysaccharide molecules.

Glucoamylases are produced by several filamentous fungi and yeasts, including Aspergillus niger and Aspergillus awamori.

Commercially, the glucoamylases are used to convert corn starch which is already partially hydrolyzed by an α -amylase to glucose. The glucose may further be converted by glucose isomerase to a mixture composed almost equally of glucose and fructose. This mixture, or the mixture further enriched with fructose, is the commonly used high fructose corn syrup commercialized throughout the world. This syrup is the world's largest tonnage product produced by an enzymatic process. The three enzymes involved in the conversion of starch to fructose are among the most important industrial enzymes produced.

One of the main problems existing with regard to the commercial use of glucoamylase in the production of high fructose corn syrup is the relatively low thermal stability of glucoamylases, such as the commercially available Aspergillus niger glucoamylase (i.e., (sold as AMG by Novo Nordisk A/S). The commercial Aspergillus glucoamylase is not as thermally stable as α -amylase or glucose isomerase and it is most active and stable at lower pH's than either α -amylase or glucose isomerase. Accordingly, it must be used in a separate vessel at a lower temperature and pH.

US patent no. 4,247,637 describes a thermostable glucoamylase having a molecular weight of about 31,000 Da derived from *Talaromyces duponti* suitable for saccharifying a liquefied starch solution to a syrup. The glucoamylase is stated to retain at least about 90% of its initial glucoamylase activity when held at 70°C for 10 minutes at pH 4.5.

4,587,215 discloses a US patent no. from the species Talaromyces amyloglucosidase derived thermophilus with a molecular weight of about 45,000 Da. The disclosed amyloglucosidase (or glucoamylase) loses its enzymatic activity in two distinct phases, an initial period of rapid decay followed by a period of slow decay. At 70°C (pH=5.0) the half-life for the fast decay is about 18 minutes with no measurable loss of activity within an hour in the second phase Bunni L et al., (1989), Enzyme Microb. Technol., Vol. 11, p. 370-375. concerns production, isolation and partial characterization of an extracellular amylolytic system composed of at least one form of α -amylase and one form of an α glucosidase produced by Talaromyces emersonii CBS 814.70. Only the α -amylase is isolated, purified and characterized.

BRIEF DISCLOSURE OF THE INVENTION

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The present invention is based upon the finding of a novel thermostable glucoamylase suitable for use, e.g., in the saccharification step in starch conversion processes.

The terms "glucoamylase" and "AMG" are used interchangeably below.

The thermal stability of the glucoamylase of the invention is measured as $T_{1/2}$ (half-life) using the method described in the "Materials and Methods" section below.

The inventors of the present invention have isolated, purified and characterized a thermostable glucoamylase from a strain of *Talaromyces emersonii* now deposited with the Centraalbureau voor Schimmelcultures under the number CBS 793.97.

When applied to a protein, the term "isolated" indicates that the protein is found in a condition other than its native

environment. In a preferred form, the isolated protein is substantially free of other proteins, particularly other homologous proteins (i.e., "homologous impurities" (see below)).

It is preferred to provide the protein in a greater than 40% pure form, more preferably greater than 60% pure form. Even more preferably it is preferred to provide the protein in a highly purified form, i.e., greater than 80% pure, more preferably greater than 95% pure, and even more preferably greater than 95% pure, as determined by SDS-PAGE.

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The term "isolated enzyme" may alternatively be termed "purified enzyme".

The term "homologous impurities" means any impurity (e.g. another polypeptide than the polypeptide of the invention) which originates from the homologous cell, from where the polypeptide of the invention is originally obtained.

The isolated glucoamylase has a very high thermal stability in comparison to prior art glucoamylases, such as the Aspergillus niger glucoamylase (available from Novo Nordisk A/S under the trade name AMG). The T½ (half-life) was determined to be about 120 minutes at 70°C (pH 4.5) as described in Example 2 below. The T½ of the recombinant T. emersonii AMG expressed in yeast was determined to be about 110 minutes as described in Example 12.

Therefore, in the first aspect the present invention relates to an isolated enzyme with glucoamylase activity having a $T_{1/2}$ (half-life) of at least 100 minutes in 50 mM NaOAc, 0.2 AGU/ml, pH 4.5, at 70°C.

In the second aspect the invention relates to an enzyme with glucoamylase activity comprising one or more of the partial sequences shown in SEQ ID Nos. 1-6 or the full length enzyme shown in SEQ ID No: 7 or an enzyme with glucoamylase activity being substantially homologous thereto.

The term "partial sequence" denotes a partial polypeptide sequence which is comprised in a longer polypeptide sequence, wherein said longer polypeptide sequence is having the activity of interest.

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The invention also relates to the cloned DNA sequence encoding the glucoamylase of the invention.

Further, the invention also relates to a process of converting starch or partially hydrolyzed starch into a syrup containing, e.g., dextrose, said process including the step of saccharifying starch hydrolyzate in the presence of a glucoamylase of the invention.

It is an object of the invention to provide a method of saccharifying a liquefied starch solution, wherein an enzymatic saccharification is carried out using a glucoamylase of the invention.

Furthermore, the invention relates to the use of a glucoamylase of the invention in a starch conversion process, such as a continuous starch conversion process. In an embodiment of the continuous starch conversion process it includes a continuous saccharification step.

The glucoamylase of the invention may also be used in processes for producing oligosaccharides or specialty syrups.

20 Finally, the invention relates to an isolated pure culture of the microorganism *Talaromyces emersonii* CBS 793.97 or a mutant thereof capable of producing a glucoamylase of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the SDS-PAGE gel (stained with Coomassie Blue) used for determining the molecular weight (M_w) of the purified *Talaromyces emersonii* CBS 793.97 glucoamylase of the present invention.

- 1: Standard marker,
- 0 2: Q Sepharose pool (1. run)
 - 3: S Sepharose pool;

Figure 2 shows the pH activity profile of *Talaromyces* emersonii and *Aspergillus niger* glucoamylase (AMG) in 0.5% maltose at 60°C;

Figure 3 shows the temperature activity profile of the Talaromyces emersonii CBS 793.97 glucoamylase vs. Aspergillus niger glucoamylase (AMG);

Figure 4 shows the curve for determining $T_{1/2}$ (half-life) in

50 mM NaOAc, 0.2 AGU/ml, pH 4.5, at 70°C of Talaromyces emersonii CBS 793.97 glucoamylase vs. Aspergillus niger glucoamylase (AMG);

Figure 5 shows the sequence of the Talaromyces emersonii AMG locus. The predicted amino acid sequence is shown below the nucleotide sequence. The four introns are shown in lower case letters. Consensus introns sequences are underlined. Putative signal and pro-peptides are double underlined and dotted underline, respectively;

Figure 6 shows an alignment/comparison of the amino acid 10 sequences of the A.niger AMG (An amg-1.pro), A.oryzae AMG Talaromyces emersonii AMG (Tal-AMG.pro). Ao AMG.pro), and Identical amino acid residues are indicated by a *.

Signal and pro peptides are underlined by a single and a double lined, respectively;

Figure 7 shows the Aspergillus expression cassette pCaHj483 used in Example 5;

Figure 8 shows the Aspergillus expression plasmid, pJal518, for the Talaromyces emersonii AMG gene;

Figure 9 shows the construction of A.niger disruption 20 plasmid;

Figure 10 shows the SDS page gel of two transformants, JaL228#5.77 and HowB112#8.10, expressing the emersonii qlucoamylase of the invention. JaL228 and HowB112 are the untransformed parent strains. MW: Promega's Molecular:

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Figure 11 shows the thermal stability of the T. emersonii AMG produced the strain A. niger HowB112 determined in 50mM NaOAC, pH 4.5, 70°C, 0.2 AGU/ml (T1/2 determined to 20 minutes);

Figure 12 compares the thermal stability at 68°C of the fermentation broth of T. emersonii AMG expressed in yeast produced in yeast and the A. niger AMG;

Figure 13 shows the result of the test for determining the thermostability of recombinant Talaromyces emersonii AMG produced in yeast at 70°C, pH 4.5, 0.2 AGU/ml. T1/2 was determined to about 110°C.

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DETAILED DISCLOSURE OF THE INVENTION

The present invention is based upon the finding of a novel thermostable glucoamylase suitable for use in, e.g., the saccharification step in a starch conversion process.

The inventors of the present invention have isolated, purified and characterized a glucoamylase from a strain of *Talaromyces emersonii* CBS 793.97. The glucoamylase turned out to have a very high thermal stability in comparison to prior art glucoamylases.

Accordingly, in a first aspect the present invention relates to an isolated enzyme with glucoamylase activity having a $T_{1/2}$ (half-life) of at least 100 minutes, such as between 100 and 140 minutes, in 50 mM NaOAc, 0.2 AGU/ml, pH 4.5, at 70°C.

T1/2 (half-life) of the isolated *Talaromyces emersonii* CBS 793.97 glucoamylase was determined to be about 120 minutes at 70°C as described in Example 2 below and to be about 110°C for the *T. emersonii* produced in yeast as described in Example 12.

The molecular weight of the isolated glucoamylase was found to be about 70 kDa determined by SDS-PAGE. Further, the pI of said enzyme was determined to be below 3.5 using isoelectrical focusing.

The isoelectric point, pI, is defined as the pH value where the enzyme molecule complex (with optionally attached metal or other ions) is neutral, i.e., the sum of electrostatic charges (net electrostatic charge, NEC) on the complex is equal to zero. In this sum of course consideration of the positive or negative nature of the electrostatic charge must be taken into account.

It is expected that substantially homologous enzymes having the same advantageous properties are obtainable from other micro-organisms, especially fungal organisms such as filamentous fungi, in particular from another strain of *Talaromyces*, especially another strains of *Talaromyces* emersonii.

The deposited micro-organism

An isolate of the filamentous fungus strain, from which the glucoamylase of the invention has been isolated, has been deposited with the Centraalbureau voor Schimmelcultures, P.O. Box 273, 3740 AG Baarn, the Netherlands, for the purposes of

patent procedure on the date indicated below. CBS being an international depository under the Budapest Treaty affords permanence of the deposit in accordance with rule 9 of said treaty.

5 Deposit date : June 2, 1997

Depositor's ref.: NN049253 CBS designation : CBS 793.97

The isolate of the filamentous fungus Talaromyces emersonii CBS No. 793.97 has been deposited under conditions that assure that access to the isolated fungus will be available during the pendency of this patent application to one determined by the commissioner of Patents and Trademarks to be entitled thereto under 37 C.F.R. § 1.14 and 35 U.S.C § 122. The deposit represents a substantially pure culture of the isolated fungus. The deposit is available as required by foreign patent laws in countries wherein counterparts of the subject application, or its progeny are filed. However, it should be understood that the availability of a deposit does not constitute a license to practice the subject invention in derogation of patent rights granted by governmental action.

Talaromyces emersonii glucoamylase amino acid sequence

The inventors have sequenced the thermostable glucoamylase derived from *Talaromyces emersonii* CBS 793.97 as will be described further in the Example 3 below. According to the invention the *Talaromyces* AMG may have a Aspl45Asn (or D145N) substitution (using SEQ ID NO: 7 numbering).

Therefore, the invention also relates to an isolated enzyme with glucoamylase activity comprising one or more of the partial sequences shown in SEQ ID NOS: 1-6 or the full length sequence shown in SEQ ID NO: 7 or an enzyme with glucoamylase activity being substantially homologous thereto. SEQ ID NO: 34 shows the full length sequence including the signal and pre propeptide from amino acid no. 1 to 27.

Homology of the protein sequence

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The homology between two glucoamylases is determined as the degree of identity between the two protein sequences

indicating a derivation of the first sequence from the second. The homology may suitably be determined by means of computer programs known in the art such as gap provided in the GCG program package (Program Manual for the Wisconsin Package,

Version 8, August 1994, Genetics Computer Group, 575 Science Drive, Madison, Wisconsin, USA 53711) (Needleman, S.B. and Wunsch, C.D., (1970), Journal of Molecular Biology, 48, p. 443-453). Using gap with the following settings for polypeptide sequence comparison: gap creation penalty of 3.0 and gap extension penalty of 0.1.

According to the invention a "substantially homologous" amino acid sequence exhibits a degree of identity preferably of at least 80%, at least 90%, more preferably at least 95%, more preferably at least 95%, more preferably at least 99% with the partial amino acid sequences shown in SEQ ID NO: 1-6 or SEQ ID NO: 7.

The Cloned Talaromyces emersonii DNA sequence

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The invention also relates to a cloned DNA sequence encoding 20 an enzyme exhibiting glucoamylase activity of the invention, which DNA sequence comprises:

- (a) the glucoamylase encoding part of the DNA sequence shown in SEQ ID NO: 33;
- (b) the DNA sequence shown in positions 649-2724 in SEQ ID NO:33 or its complementary strand;
 - (c) an analogue of the DNA sequence defined in (a) or (b) which is at least 80% homologous with said DNA sequence;
 - (d) a DNA sequence which hybridizes with a double-stranded DNA probe comprising the sequence shown in 649-2724 in SEQ ID NO: 33 at low stringency;
 - (e) a DNA sequence which, because of the degeneracy of the genetic code, does not hybridize with the sequences of (b) or (f), but which codes for a polypeptide having exactly the same amino acid sequence as the polypeptide encoded by any of these DNA sequences; or
 - (g) a DNA sequence which is a fragment of the DNA sequences specified in (a), (b), (c), (d), or (e).

The mature part of the AMG of the invention is encoded by

the DNA sequence in position 728-2724 of SEQ ID NO: 33. When expressing the AMG of the invention in yeast, e.g., Saccharomyces cerevisiae YNG318, the introns need to be cut out as described in Example 7.

Homology of DNA sequences

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The DNA sequence homology referred to above is determined as the degree of identity between two sequences indicating a derivation of the first sequence from the second. The homology may suitably be determined by means of computer programs known in the art, such as GAP provided in the GCG program package (Program Manual for the Wisconsin Package, Version 8, August 1994, Genetics Computer Group, 575 Science Drive, Madison, 53711) (Needleman, S.B. and Wunsch, Wisconsin, USA (1970), Journal of Molecular Biology, 48, 443-453). Using GAP with the following settings for DNA sequence comparison: GAP creation penalty of 5.0 and GAP extension penalty of 0.3, the coding region of the analogous DNA sequences referred to above exhibits a degree of identity preferably of at least 80%, more preferably at least 90%, more preferably at least 95%, more preferably at least 97% with the AMG encoding part of the DNA sequence shown in SEQ ID NO: 33 or the glucoamylase encoding part with or witout introns.

25 Hybridization:

The hybridization conditions referred to above to define an analogous DNA sequence as defined in d) above which hybridizes

to a double-stranded DNA probe comprising the sequence shown in positions 649-2748 in SEQ ID NO: 33 (i.e., the AMG encoding part), under at least low stringency conditions, but preferably at medium or high stringency conditions are as described in detail below.

Suitable experimental conditions for determining hybridization at low, medium, or high stringency between a nucleotide probe and a homologous DNA or RNA sequence involves presoaking of the filter containing the DNA fragments or RNA to hybridize in 5 x SSC (Sodium chloride/Sodium citrate, Sambrook

et al. 1989) for 10 min, and prehybridization of the filter in a solution of 5 x SSC, 5 x Denhardt's solution (Sambrook et al. 1989), 0.5 % SDS and 100 μ g/ml of denatured sonicated salmon sperm DNA (Sambrook et al. 1989), followed by hybridization in the same solution containing a concentration of 10ng/ml of a random-primed (Feinberg, A. P. and Vogelstein, B. (1983) Anal. Biochem. 132:6-13), ³²P-dCTP-labeled (specific activity > 1 x 10° cpm/ μ g) probe for 12 hours at about 45°C. The filter is then washed twice for 30 minutes in 2 x SSC, 0.5 % SDS at about 55°C (low stringency), more preferably at about 60°C (medium stringency), still more preferably at about 60°C (medium/high stringency), even more preferably at about 70°C (high stringency), and even more preferably at about 75°C (very high stringency).

Molecules to which the oligonucleotide probe hybridizes under these conditions are detected using a x-ray film.

Starch conversion

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The present invention provides a method of using the thermostable glucoamylase of the invention for producing glucose and the like from starch. Generally, the method includes the steps of partially hydrolyzing precursor starch in the presence of α -amylase and then further hydrolyzing the release of D-glucose from the non-reducing ends of the starch or related oligo- and polysaccharide molecules in the presence of glucoamylase by cleaving α - $(1\rightarrow 4)$ and α - $(1\rightarrow 6)$ glucosidic bonds.

The partial hydrolysis of the precursor starch utilizing α -amylase provides an initial breakdown of the starch molecules by hydrolyzing internal α - $(1\rightarrow4)$ -linkages. In commercial applications, the initial hydrolysis using α -amylase is run at a temperature of approximately 105°C. A very high starch concentration is processed, usually 30% to 40% solids. The initial hydrolysis is usually carried out for five minutes at this elevated temperature. The partially hydrolyzed starch can then be transferred to a second tank and incubated for approximately one hour at a temperature of 85° to 90°C to derive a dextrose equivalent (D.E.) of 10 to 15.

The step of further hydrolyzing the release of D-glucose from the non-reducing ends of the starch or related oligo- and polysaccharides molecules in the presence of glucoamylase is normally carried out in a separate tank at a reduced temperature between 30° and 60°C. Preferably the temperature of the substrate liquid is dropped to between 55° and 60°C. The pH of the solution is dropped from 6 to 6.5 to a range between 3 and 5.5. Preferably, the pH of the solution is 4 to 4.5. The glucoamylase is added to the solution and the reaction is carried out for 24-72 hours, preferably 36-48 hours.

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By using a thermostable glucoamylase of the invention saccharification processes may be carried out at a higher temperature than traditional batch saccharification processes. According to the invention saccharification may be carried out at temperatures in the range from above 60-80°C, preferably 63-75°C. This applies both for traditional batch processes (described above) and for continuous saccharification processes.

Actually, continuous saccharification processes including one or more membrane separation steps, i.e., filtration steps, must be carried out at temperatures of above 60°C to be able to maintain a reasonably high flux over the membrane. Therefore, invention provides the glucoamylase of the thermostable large scale carrying out possibility saccharification processes at a fair price within and period of time acceptable for industrial saccharification processes. According to the invention the saccharification time may even be shortened.

The activity of a glucoamylase of the invention is generally substantially higher at temperatures between 60°C-80°C than at the traditionally used temperature between 30-60°C. Therefore, by increasing the temperature at which the glucoamylase operates the saccharification process may be carried out within a shorter period of time or the process may be carried out using lower enzyme dosage.

As the thermal stability of the glucoamylase of the invention is very high in comparison to, e.g., the commercially available Aspergillus niger glucoamylase (i.e., AMG) a less

amount of glucoamylase needs to be added to replace the glucoamylase being inactivated during the saccharification process. More glucoamylase is maintained active during saccharification process according to the present invention. Furthermore, the risk of microbial contamination is also reduced when carrying the saccharification process at temperature above 63°C.

By using a glucoamylase with increased specific activity (measured as activity towards maltose), a lower enzyme dosage may be required in the saccharification process.

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Examples of saccharification processes, wherein the glucoamylase of the invention may advantageously be used include the processes described in JP 3-224493; JP 1-191693; JP 62-272987; and EP 452,238.

In a further aspect the invention relates to a method of saccharifying a liquefied starch solution, which method comprises an enzymatic saccharification step using a glucoamylase of the invention.

The glucoamylase of the invention may be used in the present inventive process in combination with an enzyme that hydrolyzes only α - $(1\rightarrow6)$ -glucosidic bonds in molecules with at least four glucosyl residues. Preferably, the glucoamylase of the invention is used in combination with pullulanase or isoamylase. The use of isoamylase and pullulanase for debranching, the molecular properties of the enzymes, and the potential use of the enzymes with glucoamylase is set forth in G.M.A. van Beynum et al., Starch Conversion Technology, Marcel Dekker, New York, 1985, 101-142.

In a further aspect the invention relates to the use of a glucoamylase of the invention in a starch conversion process.

Further, the glucoamylase of the invention may be used in a continuous starch conversion process including a continuous saccharification step.

The glucoamylase of the invention may also be used in immobilised form. This is suitable and often used for producing speciality syrups, such as maltose syrups, and further for the raffinate stream of oligosaccharides in connection with the

production of fructose syrups.

The glucoamylase of the invention may also be used in a process for producing ethanol for fuel or beverage or may be used in a fermentation process for producing organic compounds, such as citric acid, ascorbic acid, lysine, glutamic acid.

MATERIALS AND METHODS

Material

Enzymes:

Glucoamylase derived from the deposited filamentous fungus Talaromyces emersonii CBS No. 793.97 hasbeen deposited with the Centraalbureau voor Schimmelcultures, P.O. Box 273, 3740 AG Baarn, the Netherlands, for the purposes of patent procedure on the date indicated below. CBS being an international depository under the Budapest Treaty affords permanence of the deposit in accordance with rule 9 of said treaty.

Deposit date : June 2, 1997

Depositor's ref.: NN049253 CBS designation : CBS 793.97

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Glucoamylase G1 derived from Aspergillus niger disclosed in Boel et al. (1984), EMBO J. 3 (5), 1097-1102, available from Novo Nordisk and shown in SEQ ID NO: 9.

25 Strains:

JaL228; Construction of this strain is described in WO98/12300 SMO110; Construction of this strain is described in Example 6 Yeast Strain: Saccharomyces cerevisiae YNG318: MATa leu2-D2 ura3-52 his4-539 pep4-D1[cir+].

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Genes:

A. niger G1 glucoamylase gene is shown in SEQ ID NO: 8

T. emersonii glucoamylase gene with introns is shown in fig. 5
and SEQ ID NO: 33. The introns are shown in Fig. 5.

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Plasmids:

pJS0026 (S. cerevisiae expression plasmid)(J.S.Okkels, (1996)"A URA3-promoter deletion in a pYES vector increases the expression

Saccharomyces cerevisiae. lipase in fungal level of а Recombinant DNA Biotechnology III: The Integration of Biological and Engineering Sciences, vol. 782 of the Annals of the New York Academy of Sciences) More specifically, the expression plasmid 5 pJSO26, is derived from pYES 2.0 by replacing the inducible GAL1-promoter of pYES 2.0 with the constitutively expressed TPI isomerase)-promoter from Saccharomyces (triose phosphate cerevisiae (Albert and Karwasaki, (1982), J. Mol. Appl Genet., 1, 419-434), and deleting a part of the URA3 promoter.

pJaL497; Construction of this plasmid is described in Example 5 pJaL507; Construction of this plasmid is described in Example 5 pJaL510; Construction of this plasmid is described in Example 5 pJaL511; Construction of this plasmid is described in Example 5 pJaL518; Construction of this plasmid is described in Example 6 pCaHj483; Construction of this plasmid is described in Example 6

pJRoy10; Construction of this plasmid is described in Example 6 pJRoy17; Construction of this plasmid is described in Example 6 pSMO127; Construction of this plasmid is described in Example 6 pCRTMII; Available from Invitrogen Corporation, San Diego, CA, USA.

Equipment:

Automatic DNA Sequencer (Applied Biosystems Model 377)

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Media:

SC-ura medium:

Yeast Nitrogen w/o ami	7.5	g
Bernsteinsaüre (Ravsyre)	11.3	g
NaOH	6.8	g
Casaminoacid w/o vit	5.6	g
Tryptophan	0.1	g
Dest. water ad	1000	ml

Autoclaved for 20 minutes at 121°C.

35 From a sterile stock solution of 5% Threonin 4 ml is added to a volume of 900 ml together with 100 ml of a sterile 20% glucose.

YPD medium:

Yeast extract 10 g
Peptone 20 g
Dest. water ad 1000 ml

5 Autoclaved for 20 minutes at 121°C

100 ml of a sterile 20% glucose is added to 900 ml.

Methods:

Determination of AGU activity

10 One Novo Amyloglucosidase Unit (AGU) is defined as the amount of enzyme which hydrolyzes 1 micromole maltose per minute under the following standard conditions:

Substrate. maltose

Temperature. . . . 25°C

Reaction time. . . . 30 minutes

A detailed description of the analytical method (AF22) is available on request.

20 Determination of PUN activity

PUN is defined as the amount of enzyme which hydrolyzes pullulan (0.2 % pullulan, 40°C, pH 5.0), liberating reducing carbohydrate with a reducing power equivalent to 1 micro-mol glucose pr. minute.

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Determination of AFAU activity

The activity is determined in AFAU calculated as the reduction in starch concentration at pH 2.5, $40\,^{\circ}\text{C}$, $0.17\,$ g/l starch and determined by an iodine-starch reaction.

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Thermal Stability I (T% (half-life) determination of AMG

The thermal stability of glucoamylase (determined as T% (half-life)) is tested using the following method: 950 microliter 50 mM sodium acetate buffer (pH 4.5) (NaOAc) is incubated for 5 minutes at 70°C. 50 microliter enzyme in buffer (4 AGU/ml) is added. 2 x 40 microliter samples are taken at fixed periods between 0 and 360 minutes and chilled on ice.

After chilling the samples the residual enzyme activity is measured using the AGU determination assay (described above).

The activity (AGU/ml) measured before incubation (0 minutes) is used as reference (100%). $T_{1/2}$ is the period of time 5 until which the percent relative activity is decreased to 50%.

Determination of thermal stability II

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1600 microliter of a supernatant and 400 microliter of 0.5M NaAC pH 4.5 is mixed.

7 eppendorph tubes each containing 250 microliter of the mixture are incubated in a Perkin Elmer thermocycler at 68°C or 70°C for 0, 5, 10, 20, 30, 45 and 60 minutes.

100 microliter from each mixture is mixed with 100 microliter of 5 mM CNPG3 (2-chloro-4-Nitrophenyl-Alpha-Maltotrioside from genzyme) in microtiterwells. After incubation for 30 minutes at 37°C the absorbance is measured at 405 nm.

Determination of Specific Activity of a glucoamylase

750 microL substrate is incubated 5 minutes at selected temperatures, such as 37°C, 60°C or 70°C.

50 microL enzyme diluted in sodium acetate is added, and the activity was determined using the AGU standard method described above. The kinetic parameters: Kcat and Km are measured at 45°C by adding 50 microL enzyme diluted in sodium acetate to preheated 750 microL substrate. Aliquots of 100 microL are removed after 0, 3, 6, 9 and 12 minutes and transferred to 100 microL 0.4M Sodium hydroxide to stop the reaction. A blank is included.

20 microL is transferred to a Micro titre plates and 200 microL GOD-Perid solution is added. Absorbance is measured at 650 nm after 30 minutes incubation at room temperature. Glucose is used as standard, and the specific activity is calculated as $k_{\rm cat}$ (sec. 1)

Transformation of Aspergillus oryzae (general procedure)

100 ml of YPD (Sherman et al., (1981), Methods in Yeast

Genetics, Cold Spring Harbor Laboratory) is inoculated with spores of A. oryzae and incubated with shaking for about 24 hours. The mycelium is harvested by filtration through miracloth and washed with 200 ml of 0.6 M MgSO₄. The mycelium is suspended in 15 ml of 1.2 M MgSO₄, 10 mM NaH₂PO₄, pH 5.8. The suspension is cooled on ice and 1 ml of buffer containing 120 mg of NovozymTM 234 is added. After 5 min., 1 ml of 12 mg/ml BSA (Sigma type H25) is added and incubation with gentle agitation continued for 1.5-2.5 hours at 37C until a large number of protoplasts is visible in a sample inspected under the microscope.

The suspension is filtered through miracloth, the filtrate transferred to a sterile tube and overlayed with 5 ml of 0.6 M sorbitol, 100 mM Tris-HCl, pH 7.0. Centrifugation is performed for 15 min. at 1000 g and the protoplasts are collected from the top of the MgSO₄ cushion. 2 volumes of STC (1.2 M sorbitol, 10 mM Tris-HCl, pH 7.5, 10 mM CaCl₂) are added to the protoplast suspension and the mixture is centrifugated for 5 min. at 1000 g. The protoplast pellet is resuspended in 3 ml of STC and repelleted. This is repeated. Finally, the protoplasts are resuspended in 0.2-1 ml of STC.

100 μ l of protoplast suspension are mixed with 5-25 μ g of p3SR2 (an A. nidulans amdS gene carrying plasmid described in Hynes et al., Mol. and Cel. Biol., Vol. 3, No. 8, 1430-1439, Aug. 1983) in 10 μ l of STC. The mixture is left at room temperature for 25 min. 0.2 ml of 60% PEG 4000 (BDH 29576), 10 mM $CaCl_2$ and 10 mM Tris-HCl, pH 7.5 is added and carefully mixed (twice) and finally 0.85 ml of the same solution are and carefully mixed. The mixture is left at room temperature for 25 min., spun at 2.500 g for 15 min. and the pellet is resuspended in 2 ml of 1.2M sorbitol. After one more sedimentation the protoplasts are spread on minimal plates (Cove, (1966), Biochem. Biophys. Acta 113, 51-56) containing 1.0 M sucrose, pH 7.0, 10 mM acetamide as nitrogen source and 20 mM CsCl to inhibit background growth. After incubation for 4-7 days at 37C spores are picked, suspended in sterile water and spread for single colonies. This procedure is repeated and spores of a single colony after the second re-isolation are stored as a defined transformant.

Fed batch fermentation

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Fed batch fermentation is performed in a medium comprising maltodextrin as a carbon source, urea as a nitrogen source and yeast extract. The fed batch fermentation is performed by inoculating a shake flask culture of fungal host cells in question into a medium comprising 3.5% of the carbon source and 0.5% of the nitrogen source. After 24 hours of cultivation at pH 5.0 and 34°C the continuous supply of additional carbon and nitrogen sources are initiated. The carbon source is kept as the limiting factor and it is secured that oxygen is present in excess. The fed batch cultivation is continued for 4 days, after be recovered by centrifugation, which the enzymes can 15 ultrafiltration, clear filtration and germ filtration. Further purification may be done by anion exchange chromatographic methods known in the art.

Transformation of Saccharomyces cerevisiae YNG318

The DNA fragments and the opened vectors are mixed and transformed into the yeast Saccharomyces cerevisiae YNG318 by standard methods.

EXAMPLES . 25

Example 1

Purification

emersonii culture broth from wild-type 3500 ml T. fermentation with 0.05 AGU/ml was centrifuged at 9000 rpm 30 followed by vacuum filtration through filter paper and finally a blank filtration. The following procedure was then used to purify the enzyme:

Phenyl Sepharose (250 ml): 1,3 M AMS/10 mM Tris/2 mM CaCl₂, pH 7; elution with 10 mM Tris/2 mM CaCl₂, pH 7.

20 mM NaAc, 2mM CaCl2, pH 5. Dialysis:

- Q Sepharose (100 ml): 20 mM NaAc, 2mM CaCl2, pH 5; elution with
- gradient from 0-0.4 M NaCl over 10 column volumes.

Dialysis: 20 mM NaAc, 2 mM CaCl2, pH 5.

Colour removal: 0.5% coal in 10 minutes.

Q Sepharose (20 ml): 20 mM NaAc, 2mM CaCl₂, pH 4.5; elution with a linear gradient from 0-0.4 M NaCl over 10 column volumes.

Dialysis: 20 mM NaAc, 2mM CaCl₂, pH 5.

S Sepharose (1 ml): 5 mM citric acid, pH 2.9; elution with a linear gradient from 0-0.3 M NaCl over 10 column volume.

A purity of the enzyme of more than 90% was obtained after 10 the S Sepharose step.

Example 2

Characterisation of the Talaromyces emersonii glucoamylase

The purified *Talaromyces emersonii* CBS 793.97 glucoamylase was used for characterisation.

Molecular weight (M,)

The molecular weight was determined by SDS-PAGE to around 70 kDa as shown in Figure 1.

pΙ

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The pI was determined to lie below 3.5 by isoelectrical focusing (Amploline PAG, pH 3.5-9.5 from Pharmacia).

25 pH profile

The pH-activity dependency of the *Talaromyces emersonii* glucoamylase was determined and compared with profile of *Aspergillus niger* glucoamylase.

The pH activity profile was determined using 0.5% maltose 30 as substrate in 0.1 M sodium acetate at 60°C. The pH was measured in duple samples comprising 0.1-1 AGU/ml. The result of the test is shown in Figure 2.

Temperature profile

The temperature-activity dependency of the *Talaromyces* emersonii glucoamylase of the invention was determined and compared with the profile of *Aspergillus niger* glucoamylase.

200 μl 0.5% maltose, pH 4.3 was incubated at 37, 50, 60, 70,

PCT/DK98/00520 WO 99/28448 20

75, 80 and 90°C and the reaction was started by adding 10 μ l enzyme (0.25 AGU/ml); reaction time was 10 minutes. The result of the test is shown in Figure 3.

Temperature stability - T% (half-life) 5

Talaromyces emersonii thermal stability of the glucoamylase was determined and compared with the thermal stability of Aspergillus niger glucoamylase.

The method used is described above in the "Material and Methods" section as "Thermal Stability I (T% (half-life) 10 determination of AMG".

The T% of the Talaromyces emersonii glucoamylase was determined to about 120 minutes at 70°C. The T½ of the Aspergillus niger glucoamylase was determined to 7 minutes under the same conditions (See Figure 4).

Specific activity

The extension coefficient was determined to: $\varepsilon = 2.44$ ml/mg*cm on basis of absorbency at 280 nm and protein concentration. The specific activity towards maltose at 37°C was then calculated to 7.3 AGU/mg. Purity of the sample was approximately 90% and a corrected specific activity therefore 8.0 AGU/mg. Following specific activities were measured:

AMG	Specific activity (AGU/mg)				
	37°C	60°C	70°C		
T. emersonii *	8.0	21	27		
A. niger	2.0	6.6	8.0		

*) Estimated for pure enzyme.

EXAMPLE 3

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Sequencing of the N-terminal of T. emersonii glucoamylase

sequence of T.emersonii acid N-terminal amino The determined SDS-PAGE following glucoamylase was electroblotting onto a PVDF-membrane. Peptides were derived from reduced and S-carboxymethylated glucoamylase by cleaving with a lysyl-specific protease. The resulting peptides were fractionated and re-purified using RP-HPLC before subjected to N-terminal sequence determination.

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N-terminal sequence (SEO ID NO: 1):

Ala Asn Gly Ser Leu Asp Ser Phe Leu Ala Thr Glu Xaa Pro Ile Ala Leu Gln Gly Val Leu Asn Asn Ile Gly

10 Peptide 1 (SEO ID NO: 2):

Val Gln Thr Ile Ser Asn Pro Ser Gly Asp Leu Ser Thr Gly Gly Leu Gly Glu Pro Lys

Peptide 2 (SEO ID NO: 3):

15 Xaa Asn Val Asn Glu Thr Ala Phe Thr Gly Pro Xaa Gly Arg Pro Gln Arg Asp Gly Pro Ala Leu

Peptide 3 (SEO ID NO: 4):

Asp Val Asn Ser Ile Leu Gly Ser Ile His Thr Phe Asp Pro Ala Gly
Gly Cys Asp Asp Ser Thr Phe Gln Pro Cys Ser Ala Arg Ala Leu Ala
Asn His Lys

Peptide 4 (SEO ID NO: 5):

Thr Xaa Ala Ala Glu Gln Leu Tyr Asp Ala Ile Tyr Gln Trp Lys

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Peptide 5 (SEO ID NO: 6):

Ala Gln Thr Asp Gly Thr Ile Val Trp Glu Asp Asp Pro Asn Arg Ser Tyr Thr Val Pro Ala Tyr Cys Gly Gln Thr Thr Ala Ile Leu Asp Asp Ser Trp Gln

30 Xaa denoted a residue that could not be assigned.

EXAMPLE 4

The full length T. emersonii glucoamylase

The full length T. emersonii glucoamylase amino acid sequence shown in SEQ ID NO: 7 was identified using standard methods.

Example 5

Cloning and sequencing of the Talaromyces emersonii glucoamylase gene

PCR cloning parts of the Talaromyces emersonii AMG gene

For cloning of the Talaromyces emersonii AMG gene degenerated primers shown in table 1 was designed for PCR amplification of part of the AMG gene.

Table 1

Primer no:	Sequence	Comments
	V L N N I G	N-Terminal
102434 (SEQ ID NO:10)		
102435 (SEQ ID NO:11)	5'-GTNTTRAAYAAYATHGG	5' primers
	5'-GTNCTNAAYAAYATHGG	
	DLWEEV	Active site
117360 (SEQ ID NO:12)		consensus 3'
117361(SEQ ID NO:13)	CTRGANACCCTYCTYCA-5'	primers
	CTRAAYACCCTYCTYCA-5'	
	WEDDPN	C-Terminal
127420 (SEQ ID NO:14)		3' primers
	ACCCTYCTRCTRGGNTT-5'	

Genomic DNA from Talaromyces emersonii was prepared from protoplasts made by standard procedures [cf.e.g., Christensen et al. Biotechnology 1989 6 1419-1422] and was used as template in the PCR reaction. Amplification reaction were performed in 100 μl volumes containing 2.5 units Taq-polymerase, 100 ng of A.oryzae genomic DNA, 50 mM KCl, 10 mM Tris-HCl pH 8.0,1.5 mM MgCl₂, 250 nM of each dNTP, and 100pM of each of the following primers sets: 102434/117360, 102434/117361, 102435/117360, 102434/117361, 102434/127420.

Amplification was carried out in a Perkin-Elmer Cetus DNA Termal 480, and consisted of one cycle of 3 minutes at 94°C, followed by 30 cycles of 1 minutes at 94°C, 30 seconds at 40°C, and 1 minutes at 72°C. Only the PCR reaction 102434/117360 gave products. Four bands was detected with the following sizes 1400, 800, 650, and 525bp. All four bands were purified and cloned into the vector pCR[®]2.1 (Invitrogen[®]). Sequencing of a

few clone from each band and sequence comparisons to the A.niger AMG, releaved that a clone from the 650 bp band encodes for the N-terminal part of the Talaromyces emersonii AMG. This clone was designated pJaL497.

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To obtained more of the gene a specific primer (123036: 5'-GTGAGCCCAAGTTCAATGTG- 3' (SEQ ID NO:15) was made out from the sequence of clone pJaL497. The primer set 123036/127420 was used for PCR on Talaromyces genomic DNA and a single fragment on 1500 bp was obtained. The PCR fragment was clone into the vector pCR[®]2.1 and sequenced. By sequencing the clone was confirmed to encoded the C-terminal part of the Talaromyces emersonii AMG. The clone was designated pJaL507.

15 Genomic restriction mapping and cloning of a genomic clone(s)

Taken together the two clones pJaL497 and pJaL507 covered about 95% of the AMG gene. In order to clone the missing part of the AMG gene a genomic restriction map was constructed by using the two PCR fragment as probes to a Southern blot of Talaromyces emersonii genomic DNA digested with single or a combination of a number of restriction enzymes. This shows that the Talaromyces emersonii AMG gene is located on two EcoRI fragment on about 5.6 kb and 6.3 kb, respectively.

Talaromyces emersonii genomic DNA was digested with EcoRI and fragments with the size between 4-7 kb was purified and used for construction of a partially genome library in Lambda ZAP II as described by the manufactory instruction(Stratagene). The library was first screened using the 0.7 kb EcoRI fragment from pJaL497 (encoding the N-terminal half of the AMG gene) as probe to get the start of the AMG gene. One clone was obtained and designated pJaL511. In a second screening of the library using a 0.75 kb EcoRV fragment from pJaL507 (encoding the C-terminal half of the AMG gene) as probe in order to get the C-terminal end of the AMG gene. One clone was obtained and designated pJaL510.

Sequence analysis of the Talaromyces emersonii AMG gene

The AMG gene sequence was obtained by sequencing on the plasmids: pJaL497, pJaL507, pJaL510, and pJaL511 and on subclones hereof with the standard reverse and forward primers for pUC. Remaining gabs were closed by using specific oligonucleotide as primers.

Potential introns were found by comparing the sequence with consensus sequences for introns in Aspergillus and with the A.niger AMG sequence. The Talaromyces emersonii AMG nucleotide sequence has an open reading frame encoding a protein on 618 amino acid, interrupted by four introns of 57 bp, 55 bp, 48 bp, and 59 bp, respectively. The nucleotide sequence (with introns) and deduced amino acid sequence is shown in Fig. 5. The DNA sequence (with introns) is also shown in SEQ ID NO: 33 and the Talaromyces emersonii AMG sequence (with signal sequence from 1 to 27) is shown in SEQ ID NO: 34. Comparison of the deduced amino acid sequence with the A.oryzae AMG and A.niger AMG shows an identity of 60.1 % and 60.5 %, respectively. Alignment of the amino acid sequences shown in Fig. 6 shows that the Talaromyces AMG has a very short hinge between the catalytic domain and the starch binding domain, which is also seen for the A.oryzae AMG.

Example 6

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Construction of the Aspergillus vector pCaHj483

Construction of pCaHj483 is depicted in Fig. 7. Said plasmid is build from the following fragments:

- a) The vector pToC65 (WO 91/17243) cut with EcoRI and XbaI.
- b) A 2.7 kb XbaI fragment from A. nidulans carrying the amdS gene (C. M. Corrick et al., Gene 53, (1987), 63-71). The amdS gene is used as a selective marker in fungal transformations. The amdS gene has been modified so that the BamHI site normally present in the gene is destroyed. This has been done by introducing a silent point mutation using the primer:
- 35 5'-AGAAATCGGGTATCCTTTCAG- 3' (SEQ ID NO:16)
 - c) A 0.6 kb EcoRI/BamHI fragment carrying the A. niger NA2 promoter fused to a 60bp DNA fragment of the sequence encoding the 5' untranslated end of the mRNA of the A. nidulans tpi

gene. The NA2 promoter was isolated from the plasmid pNA2 (described in WO 89/01969) and fused to the 60 bp tpi sequence by PCR. The primer encoding the 60 bp tpi sequence had the following sequence:

- - d) A 675 bp XbaI fragment carrying the A. niger glucoamylase transcription terminator. The fragment was isolated from the plasmid pICAMG/Term (described in EP 0238 023).

The BamHI site of fragment c was connected to the XbaI site in front of the transcription terminator on fragment d via the pIC19R linker (BamHI to XbaI)

Construction of a AMG expression plasmid, pJaL518

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The coding region of the *Talaromyces emersonii* AMG gene was amplified by PCR, using the following two oligonucleotides primers: 139746:

20 5'-GACAGATCTCCACCATGGCGTCCCTCGTTG 3' (SEQ ID NO:18); and primer 139747:

The (SEO ID NO:19). 3′ 5'-GACCTCGAGTCACTGCCAACTATCGTC the present sequences underlined regions indicate To facilitate cloning a Talaromyces emersonii gene. AMG restriction enzyme site was inserted into the 5' end of each primer; primer 139746 contains a BglII site and primer 139747 contains a XhoI site.

Talaromyces emersonii genomic DNA was used as template in the PCR reaction. The reaction was performed in a volume of $100~\mu l$ containing 2.5 units Taq polymerase, 100~ng of pSO2, 250~nM of each dNTP, and 10~pmol of each of the two primers described above in a reaction buffer of 50~mM KCl, 10~mM Tris-HCl pH 8.0, 1.5~mM MgCl₂.

Amplification was carried out in a Perkin-Elmer Cetus DNA Termal 480, and consisted of one cycle of 3 minutes at 94°C, followed by 25 cycles of 1 minute at 94°C, 30 seconds at 55°C, and 1 minute at 72°C. The PCR reaction produced a single DNA fragment of 2099 bp in length. This fragment was digested with

BglII and XhoI and isolated by gel electrophoresis, purified, and cloned into pCaHj483 digested with BamHI and XhoI, resulting in a plasmid which was designated pJaL518. the construction of the plasmid pJal518 resulted in a fungal 5 expression plasmid for the Talaromyces emersonii AMG gene (Fig. 8).

Construction of the Aspergillus niger strain, SMO110

1. Cloning of A.niger pyrG gene

A library of A.niger BO-1 was created in EMBL4 as described by the manufactory instructions. The library was screened with (PyrG: oligonucleotides labelled DIG 3' (SEQ ID NO:20) which was CCCTCACCAGGGGAATGCTGCAGTTGATGdesigned from the published Aspergillus niger sequence (Wilson et al. Nucleic Acids Res. 16, (1988), 2339-2339). A positive 15 EMBL4 clone which hybridized to the DIG probe was isolated from the BO-1 library, and a 3.9 kb Xba1 fragment containing the pyrG gene was subcloned from the EMBL4 clone and clone into pUC118 to create pJRoy10.

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2. Cloning of the A. niger glucoamylase (AMG) gene

The above A.niger BO-1 library was screened with a DIG labelled PCR fragment generated by amplification on A.niger genomic DNA with the following oligonucleotides, 950847:

5'-CGCCATTCTCGGCGACTT-3' (SEQ ID NO:21), and oligonucleotide 951216:

(SEQ ID NO:22), which was designed 5'-CGCCGCGGTATTCTGCAG-3' from the published Aspergillus niger sequence (Boel et al., EMBO J. 3, (1984), 1581-1585). A positive EMBL4 clone which hybridized to the DIG probe was isolated from the BO-1 library, and a 4.0 kb SpeI fragment containing the AMG gene was subcloned from the EMBL4 clone and clone into pBluescriptSK+ generating plasmid pJRoy17a.

3. Construction of the A. niger AMG Disruption Cassette

A 2.3 kb SpeI-XhoI fragment containing pyrG was gel isolated from pJRoy10 and the restricted ends filled in with Klenow polymerase. The fragment was inserted into the BglII

site of pJRoy17 which cuts within the AMG gene creating plasmid pSMO127 (Fig. 9). Between the two SpeI sites of pSMO127a is contained the 2.3 kb pyrG gene flanked by 2.2 kb and 2.3 kb 5' and 3' AMG, respectively.

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4. Construction of a A. niger strain disrupted for AMG, SMO110

A.niger JRoyP3 is a spontaneously pyrG mutant of A.niger BO-1, which was selected for the growth on a plate containing 5'-fluoro-orotic acid (5'-FOA). The pyrG gene encodes orotidine 5'-phosphate carboxylase and its deficient mutant can be characterized as uridine auxotroph. The identity of pyrG mutant was confirmed by the complementation of the growth on a minimal medium with A.nidulans pyrG gene.

Twenty micrograms of the plasmid pSMO127 was digested with SpeI. The DNA was resolved on an 0.8% agarose gel and the 6 kb consisting of the linear disruption cassette was gel isolated. The linear DNA was transformed into strain JRoyP3.

Genomic DNA was prepared from 200 transformants which was then digested with SpeI. The gel-resolved DNA was transferred to a hybond nylon filter, and hybridized to a non-radioactive DIG probe consisting of the AMG open reading frame. A gene replacement of the disruption cassette into the AMG locus would result in an increase of the wild type 4 kb AMG band to 6.3 kb, an increase due to the 2.3 kb pyrG gene. One transformant #110 with the above characteristics was selected for further analysis.

The transformant #110 were grown in 25 ml shake flasks containing YPM media. Strains BO-1 and parent strain JRoyP3 were grown as AMG producing controls. After 3 days, 30µl of clear supernatants were run on a 8-16% SDS PAGE Novex gel. No AMG band was seen in transformant #110, while large bands of AMG were produced in the positive control strain BO-1 and parent strain JRoyP3. Transformant #110 was named SMO110.

35 Expression of Talaromyces emersonii AMG in Aspergillus oryzae and Aspergillus niger

The strains JaL228 and SMO110 was transformed with pJaL518 as described by Christensen et al.; Biotechnology 1988 6 1419-1422.

Typically, A. oryzae mycelia was grown in a rich nutrient broth. The mycelia were separated from the broth by filtration. The enzyme preparation Novozyme® (Novo Nordisk) was added to the mycelia in osmotically stabilizing buffer such as 1.2 M MgSO₄ buffered to pH 5.0 with sodium phosphate. The suspension was incubated for 60 minutes at 37°C with agitation. The protoplast was filtered through mira-cloth to remove mycelial debris. The protoplast was harvested and washed twice with STC (1.2 M sorbitol, 10 mM CaCl₂, 10 mM Tris-HCl pH 7.5). The protoplast was finally resuspended in 200-1000 μl STC.

For transformation 5 μ g DNA was added to 100 μ l protoplast suspension and then 200 μ l PEG solution (60% PEG 4000, 10 mM CaCl₂, 10 mM Tris-HCl pH 7.5) was added and the mixture was incubated for 20 minutes at room temperature. The protoplast were harvested and washed twice with 1.2 M sorbitol. The protoplast was finally resuspended 200 μ l 1.2 M sorbitol, plated on selective plates (minimal medium + 10 g/l Bacto-Agar (Difco), and incubated at 37°C. After 3-4 days of growth at 37°C, stable transformants appear as vigorously growing and sporulating colonies. Transformants was spore isolated twice.

Transformants was grown in shake flask for 4 days at 30°C in 100 ml YPM medium (2 g/l yeast extract, 2 g/l peptone, and 2% maltose). Supernatants were tested for AMG activity as described and analyzed on SDS page gel (Fig. 10).

EXAMPLE 7

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Removal of the four introns from the Talaromyces emersonii AMG DNA sequence for expression in yeast.

For each exon a PCR reaction was made with primers containing overlap to the next exon. Tal 1 and Tal 4 contain an overlap with the yeast vector pJS0026.

Exon 1: Tal 1 was used as the 5' primer and Tal 5 as the 3' primer and the genomic sequence coding for AMG was used as the template. Exon 2: Tal 6 was used as the 5' primer and Tal 7 was used as the 3' primer and the genomic sequence coding for AMG was used as the template. Exon 3: Tal 8 was used as the 5'

primer and Tal 9 was used as the 3' primer and the genomic sequence coding for AMG was used as the template. Exon 4: Tal 10 was used as the 5' primer and Tal 11 was used as the 3' primer and the genomic sequence coding for AMG was used as the template. Exon 5: Tal 12 was used as the 5' primer and Tal 4 was used as the 3' primer and the genomic sequence coding for AMG was used as the template.

A final PCR reaction was performed to combine the 5 exons to a sequence containing the complete coding sequence. In this PCR reaction the 5 fragments from the first PCR reactions were used as template and Tal 1 was used as the 5' primer and Tal4 was used as the 3' primer.

This final PCR fragment containing the coding region was used in an in vivo recombination in yeast together with pJS0026 cut with the restriction enzymes SmaI(or BamHI) and XbaI (to remove the coding region and at the same time create an overlap of about 20 bp in each end to make a recombination event possible).

Tal 1: 5'-CAA TAT AAA CGA CGG TAC CCG GGA GAT CTC CAC CATG GCG TCC CTC GTT G-3' (SEQ ID NO:23);

Tal 4: 5'-CTA ATT ACA TCA TGC GGC CCT CTA GAT CAC TGC CAA CTA TCG TC-3' (SEQ ID NO:24);

Tal 5: 5'-AAT TTG GGT CGC TCC TGC TCG-3' (SEQ ID NO:25);

Tal 6: 5'-CGA GCA GGA GCG ACC CAA ATT ATT TCT ACT CCT GGA CAC G-3' (SEQ ID NO: 26);

Tal 7: 5'-GAT GAG ATA GTT CGC ATA CG-3' (SEQ ID NO: 27);

Tal 8: 5'-CGT ATG CGA ACT ATC TCA TCG ACA ACG GCG AGG CTT CGA CTG C-3' (SEQ ID NO:28);

Tal 9: 5'-CGA AGG TGG ATG AGT TCC AG-3' (SEQ ID NO: 29);

30 Tal 10: 5'-CTG GAA CTC ATC CAC CTT CGA CCT CTG GGA AGA AGT AGA AGG-3' (SEQ ID NO: 30)

Tal 11: 5'-GAC AAT ACT CAG ATA TCC ATC-3' (SEQ ID NO: 31)

Tal 12: 5'-GAT GGA TAT CTG AGT ATT GTC GAG AAA TAT ACT CCC TCA GAC G-3' (SEQ ID NO: 32)

EXAMPLE 8

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Expression of Talaromyces emersonii glucoamylase in yeast

To express Talaromyces emersonii AMG in the yeast

Saccharomyces cerevisiae YNG318 the yeast expression vector pJS026 was constructed as described in the "Material and Methods" section above.

PJSO26 comprising the DNA sequence encoding the *Talaromyces* AMG was transformed into the yeast by standard methods (cf. Sambrooks et al., (1989), Molecular Cloning: A Laboratory Manual, 2nd Ed., Cold Spring Harbor)

The yeast cells were grown at 30°C for 3 days in Sc-ura medium followed by growth for 3 days in YPD. The culture was then centrifuged and the supernatant was used for the thermostability assay described in the "Materials and Method" section.

15 Thermal stability of the *Talaromyces* AMG expressed in yeast at 68°C.

The fermentation broth of the *Talaromyces emersonii* AMG expressed in yeast (*Saccharomyces cerevisiae* YNG318) was used for determination of the thermal stability at 68°C using the method described above under "Determination of thermal stability II". The result of the test is shown in Figure 12.

EXAMPLE 9

Purification of recombinant Talaromyces AMG produced using A. 25 niger HowB112

harboring the Talaromyces emersonii gene was centrifuged at 9000 rpm and dialyzed against 20 mM NaOac, pH 5 over night. The solution was then applied on a S Sepharose column (200 ml) previously equilibrated in 20 mM NaOAc, pH 5. The glucoamylase was collected in the effluent, and applied on a Q Sepharose column (50 ml) previously equilibrated in 20 mM NaOAc, pH 4.5. Unbound material was washed of the column and the glucoamylase was eluted using a linear gradient from 0-0.3 M NaCl in 20 mM NaOAc over 10 column volumes. Purity of the glucoamylase fraction was checked by SDS-PAGE and only one single band was seen. The molecular weight was again found to about 70 kdal as

seen for the wild type glucoamylase. The specific activity towards maltose was measured and a specific activity of $8.0\,$ AGU/mg (37°C) and $21.0\,$ AGU/mg (60 °C) were found which is in accordance the data on the wild type enzyme.

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EXAMPLE 10

Kinetic Parameters

Kinetic Parameters for Hydrolysis of Maltose and Isomaltose by Aspergillus niger AMG and the recombinant Talaromyces emersonii

10 AMG expressed in A. niger.

Maltose	$k_{\it cat}$	(s ⁻¹) ^a	$K_{\mathfrak{m}}$	(mM)	$k_{cat}/{ m K_m}$	(s ⁻¹ mM ⁻¹)	
Talaromyces en	mersonii	30.	6		3.8	8.1	
Aspergillus n	iger	10.	7		1.2	8.8	

^{*} At 45°C uusing 0.05 M NaOAc, pH 4.5

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Isomaltose	k_{cat} (s ⁻¹) ^a	K_{m} (mM) k_{cat}/K	m (s ⁻¹ mM ⁻¹)
Talaromyces emersonii	2.70	53.6	0.050
Aspergillus niger	0.41	19.8	0.021

²⁰ a At 45°C uusing 0.05 M NaOAc, pH 4.5

EXAMPLE 11

Saccharification performance of recombinant Talaromyces emersonii AMG produced in A. niger

The saccharification performance of the Talaromyces emersonii glucoamylase was tested at different temperatures with and without the addition of acid α -amylase and pullulanase. Saccharification was run under the following conditions:

30 Substrate: 10 DE Maltodextrin, approx. 30% DS (w/w)

Temperatures: 60, 65, or 70°C

Initial pH: 4.5

Enzyme dosage:

Recombinant Talaromyces emersonii glucoamylase produced in A.

35 niger: 0.24 or 0.32 AGU/g DS

Acid α -amylase derived from A. niger: 0.020 AFAU/g DS Pullulanase derived from Bacillus: 0.03 PUN/g DS

When used alone Talaromyces AMG was dosed at the high dosage (0.32 AGU/g DS), otherwise at the low dosage, i.e., 0.24 AGU/g DS.

Saccharification

The substrate for saccharificationg was made by dissolving maltodextrin (prepared from common corn) in boiling Milli-Q water and adjusting the dry substance to approximately 30% (w/w). pH was adjusted to 4.5 (measured at 60%). Aliquots of substrate corresponding to 150g dry solids were transferred to 500 ml blue cap glass flasks and placed in a water bath with stirring at the respective temperatures. Enzymes were added and pH readjusted if necessary (measured at incubation temperature). Samples were taken periodically and analysed at HPLC for determination of the carbohydrate composition.

The glucose produced during saccharification are given in the table below, the first three columns representing the saccharification with glucoamylase and acid α -amylase and pullulanase, the last three with glucoamylase alone. Numbers are % DP1 on DS.

Time	0.24 AG	U+0.02AFA	U+0.03PUN	0.32 AG	U	
(hours)	60°C	65°C	70°C	60°C	65°C	70°C
24	88.96	90.51	87.91	84.98	86.28	84.35
48	94.03	94.28	91.90	88.86	89.51	86.98
72	95.08	94.75	93.12	90.18	90.42	87.99
98	95.03	94.59	93.64	90.65	90.72	88.51

A glucose yield above 95% was obtained after 72 hours using an enzyme dosage of 0.24 AGU/g DS which is corresponding to 0.03 mg/g DS. The typical dosage of A. niger AMG would be 0.18 AGU/g DS which is corresponding to 0.09 mg/g DS to get a yield og 95-96% glucose. A significantly lower enzyme dosage on mg enzyme protein of Talaromyces AMG is therefore required in the saccharification process compared to A. niger AMG due to the high specific activity of T. emersonii AMG.

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Example 12

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Temperature stability - T% (half-life) of recombinant Talaromyces emersonii AMG expressed in yeast

The thermal stability of recombinant Talaromyces emersonii 5 glucoamylase expressed in yeast (purified using the method described in Example 9) was determined at 70°C, pH 4.5, 0.2 AGU/ml using the method described above in the "Material and Methods" section as "Thermal Stability I (T% (half-life) determination of AMG".

Figure 13 shows the result of the test. The T% of the recombinant Talaromyces emersonii glucoamylase expressed in yeast was determined to about 110 minutes at 70°C.

	International application N-
Applicant's or agent's file)
reference number	

INDICATIONS RELATING TO A DEPOSITED MICROORGANISM

(PCT Rule 13bis)

A. The indications made below relate to the m on page	nicroorganism referred to in the description, line
. IDENTIFICATION OF DEPOSIT	Further deposits are identified on an additional sheet
lame of depositary institution CENTRAALBUREAU VOOR SCHIMMEL	LCULTURES
Address of depositary institution (including pos-	ital code and country)
Oosterstraat 1, Postbus 273, NL-3740 AG B	aarn, The Netherlands
Date of deposit	Accession Number
2 June 1997	CBS 793.97
C. ADDITIONAL INDICATIONS (leave	blank if not applicable) This information is continued on an additional sheet at of a European patent or, where applicable, for twenty years from the date of
authorized to have access to a sample of the	quest that only an independent expert nominated by the Commissioner is e microorganism deposited. CH INDICATIONS ARE MADE (if the indications are not for all designated States)
E. SEPARATE FURNISHING OF INDI	ICATIONS (leave blank if not applicable)
The indications listed below will be submitted "Accession Number of Deposit")	ed to the International Bureau later (specify the general nature of the indications e.g.,
For receiving Office use only	y For International Bureau use only
	l l
This sheet was received with the application	on:

Form PCT/RO/134 (July 1992)

PCT/DK98/00520 WO 99/28448

CLAIMS

1. An isolated enzyme with glucoamylase activity having a $T_{\mbox{\scriptsize 1/2}}$ (half-life) of at least 100 minutes in 50 mM NaOAc, 0.2 AGU/ml, pH 4.5, at 70°C.

5

- 2. The enzyme according to claim 1, which enzyme has a T% in the range from 100-140 minutes, in particular around 120 minutes.
- 3. An isolated enzyme with glucoamylase activity having 60°C in activity towards maltose at specific increased comparison to A. niger AMG.
 - 4. The enzyme according to claims 1-3, which enzyme has a molecular weight of about 70 kDa determined by SDS-PAGE.

- 5. The enzyme according to any of claims 1-4, which enzyme has a pI below 3.5 determined by isoelectrical focusing.
- 6. The enzyme according to any of claims 1-5 which enzyme is derived from a fungal organism, in particular a filamentous 20 fungus.
- 7. The enzyme according to claim 6, wherein the filamentous fungus is a strain of the genus Talaromyces, in particular a Talaromyces emersonii, especially Talaromyces of strain 25 emersonii CBS 793.97.
- 8. An isolated enzyme with glucoamylase activity comprising one or more of the partial sequences shown in SEQ ID NOS: 1-6 or the 30 full length sequence shown in SEQ ID NO: 7 or an enzyme with glucoamylase activity being substantially homologous thereto.
 - The isolated enzyme according to claim 8, wherein the homologous enzyme is at least 80%, at least 90%, more preferably at least 95%, more preferably at least 97%, and most preferably at least 99% with the mature part of the partial amino acid sequences shown in SEQ ID NO: 1-6, or the full length sequence

shown in SEQ ID NO: 7.

- 10. The isolated enzyme according to claims 8 or 9, which enzyme is derived from a fungal organism, in particular a strain of the filamentous fungus genus Talaromyces, in particular T. emersonii, especially the deposited T. emersonii CBS 793.97.
 - 11. The isolated enzyme according to claims 8-10, wherein said enzyme has improved thermostability and/or increased specific activity compared to the wild-type A. niger glucoamylase shown in SEO ID NO: 9.
 - 12. The isolated enzyme according to any of claims 8-10, which enzyme has the characteristics of any of claims 1-5.

13. A cloned DNA sequence encoding an enzyme exhibiting glucoamylase activity, which DNA sequence comprises:

- (a) the glucoamylase encoding part of the DNA sequence shown in SEQ ID NO: 33;
- 20 (b) the DNA sequence shown in positions 649-2724 in SEQ ID NO:33 or its complementary strand;
 - (c) an analogue of the DNA sequence defined in (a) or (b) which is at least 80% homologous with said DNA sequence;
 - (d) a DNA sequence which hybridizes with a double-stranded DNA probe comprising the sequence shown in 649-2724 in SEQ ID NO: 33 at low stringency;
 - (e) a DNA sequence which, because of the degeneracy of the genetic code, does not hybridize with the sequences of (b) or (f), but which codes for a polypeptide having exactly the same amino acid sequence as the polypeptide encoded by any of these DNA sequences; or
 - (g) a DNA sequence which is a fragment of the DNA sequences specified in (a), (b), (c), (d), or (e).
- 14. The DNA sequence of claim 13, wherein the DNA sequence is derived from fungal organism, in particular a strain of the filamentous fungus genus Talaromyces, in particular T. emersonii, especially the deposited T. emersonii CBS 793.97.

20

- 15. A process for converting starch or partially hydrolyzed starch into a syrup containing dextrose, said process including the step of saccharifying starch hydrolyzate in the presence of a glucoamylase according to any of claims 1-12 or a glucoamylase encoded by a DNA sequence of claims 13 or 14.
- 16. The process of claim 15, wherein the dosage of glucoamylase is present in the range from 0.05 to 0.5 AGU per gram of dry solids.
 - 17. The process of any claims 15 or 16, comprising saccharification of a starch hydrolyzate of at least 30 percent by weight of dry solids.
 - 18. The process of any of the preceding claims, wherein the saccharification is conducted in the presence of a debranching enzyme selected from the group of pullulanase and isoamylase, preferably a pullulanase derived from Bacillus acidopullulyticus or Bacillus deramificans or an isoamylase derived from Pseudomonas amyloderamosa.
 - 19. The process of any of the preceding claims, wherein the saccharification is conducted at a pH of about 3 to 5.5 and at a temperature of 60-80°C, preferably 63-75°C, for 24 to 72 hours, preferably for 36-48 hours at a pH from 4 to 4.5.
 - 20. A method of saccharifying a liquefied starch solution, which method comprises an enzymatic saccharification step using a glucoamylase according to any of claims 1-12 or a glucoamylase encoded by a DNA sequence of claims 13 or 14.
 - 21. Use of a glucoamylase according to any one of claims 1-12 or or a glucoamylase encoded by a DNA sequence of claims 13 or 14 in a starch conversion process.
 - 22. Use of a glucoamylase according to any one of claims 1-12 or or a glucoamylase encoded by a DNA sequence of claims 13 or 14

in a continuous starch conversion process.

10

23. Use of a glucoamylase according to any one of claims 1-12 or or a glucoamylase encoded by a DNA sequence of claims 13 or 14 in a process for producing oligosaccharides.

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24. Use of a glucoamylase according to any one of claims 1-12 or or a glucoamylase encoded by a DNA sequence of claims 13 or 14 in a process for producing specialty syrups.

25. Use of a glucoamylase according to any one of claims 1-12 or or a glucoamylase encoded by a DNA sequence of claims 13 or 14 in a process for producing ethanol for fuel.

- 15 26. Use of a glucoamylase according to any one of claims 1-12 or a glucoamylase encoded by a DNA sequence of claims 13 or 14 in a process for producing a beverage.
- 27. Use of a glucoamylase according to any one of claims 1-12 or a glucoamylase encoded by a DNA sequence of claims 13 or 14 in a fermentation process for producing organic compounds, such as citric acid, ascorbic acid, lysine, glutamic acid.
- 28. An isolated pure culture of the microorganism Talaromyces emersonii CBS 793.97 or a mutant thereof capable of producing a glycoamylase as defined in any of the claims 1-12 or a glucoamylase encoded by a DNA sequence of claims 13 or 14.

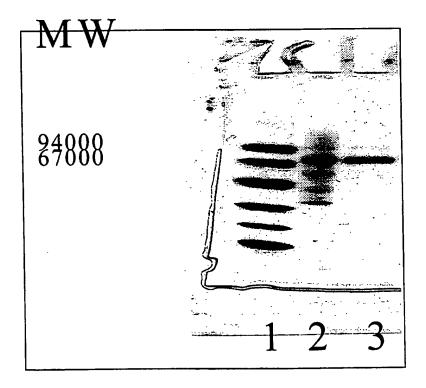


Fig. 1 SUBSTITUTE SHEET (RULE 26)

WO 99/28448 PCT/DK98/00520

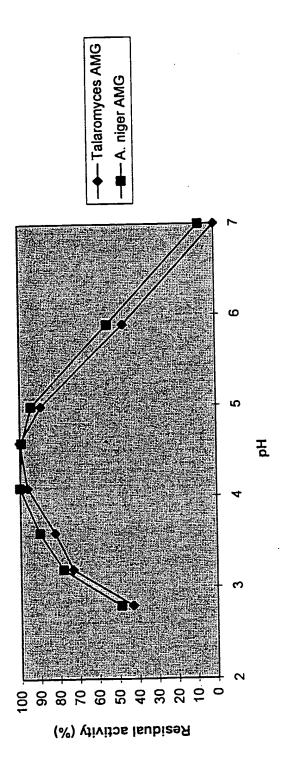


Fig. 2

WO 99/28448 PCT/DK98/00520

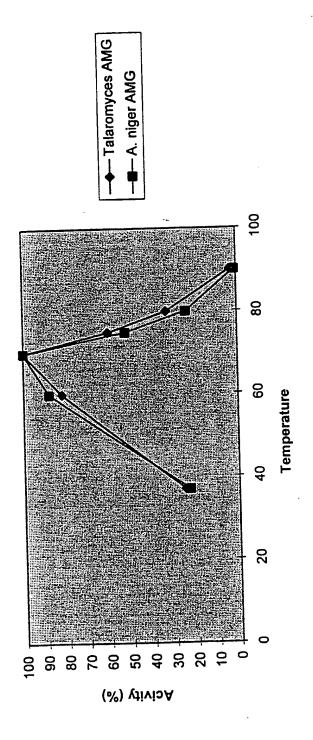


Fig. 3

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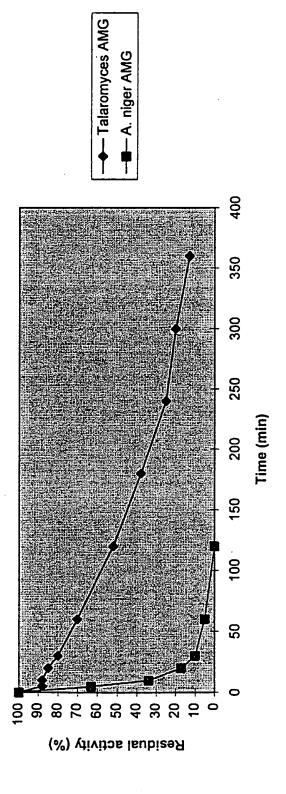


Fig. 4

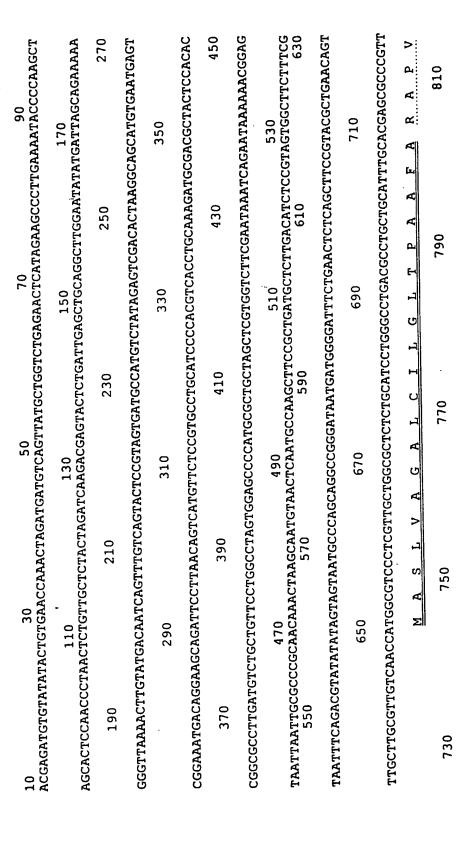


Fig. 5

GCAGCGCGAGCCACCGGTTCCCTGGACTCCTTTCTCGCAACCGGAACTCCAATTGCCCTCCAAGGCGTGCTGAACAACATCGGGCCCAAT

gtagtcctgtcagGaCaacGGCGAGGCTTCGACTGCCGATGAGATCATCTGGCCGATTGTCCAGAATGATCTGTCCTACATCACCCAATA CTGGAACTCATCCACCTTCG<u>gtaggc</u>aaatgaatattcccgacacagggtggtactaatttgatt<u>cag</u>ACCTCTGGGAAGAAGTAGAAG GATITATCCACCGGTGGCTTAGGTGAGCCCCAAGTTCAATGAGACGGCTTTTACCGGGCCCTGGGGTCGTCCACAGAGGGACGGA **CCAGCGTTGAGAGCGACGGCCCTCATTGCGTATGCGAACTATCTCATC<u>gtaagct</u>tct**gctggctgccttctctctgctggtatgctaa ${ t tacttatttaaatcagccctctgacaggttgaag}$ ATTTCTACTCCTGGACACGTGACGCAGCGCTCACGGCCAAATACCTCGTCGACGCC **GGTGCTGATGTGGCCAGGAGCGCCGGCATTGTGGTTGCCAGTCCGAGCAGGAGCGACCCAAATT<u>gtaggtt</u>cttcccaccagaaat** WTRDAALTAKYLV Q N D L S Y I 1430 E P K F N V N E T A F T G P W G R P Q 1210 1250 E Q T I Q Q Y I S A Q A K V Q T I 11110 1130 1130 z A L Q 870 I V 1410 Ē တ E A S T A D E I I W P 1390 A G I V V A S P S 950 950 P A L R A T A L I A Y A N Y L I 1210 1270 A T 850 1030 П ഗ ۵ ᆸ လ D N G 1370 G S 830 AARAT

Fig. 5 (Continued)

ATCCTCATTCTTCACAACCGCCGTGCAACACCGCGCCCTGGTCGAAGGCAATGCACTGGCAACAAGGCTGAACCACACGTGCTCCAACTG

R, L N

G N A L A 1590

A L V E 1570

œ

T A V Q H 1550

CGTCTCTCAGGCCCCTCAGGTCCTGTGTTTCCTGCAGTCATACTGGACCGGATCGTATGTTCTGGCCAACTTTGGTGGCAGCGGTCGTTC

CTATAACTCTGGCTCCACGACTTTCAACGACATCATCTCGGCCGTCCAGACGTATGGTGATGGATATCTGAGTATTGTC<u>gtacgt</u>ttgc CTACCAGTGGAAGAAGATCGGCTCGATAAGTATCACGGACGTTAGTCTGCCATTTTTCCAGGATATCTACCCTTCTGCCGGGGGGGCAC RALANHKVVTDSFRSIYAINSGIAEGSAVA 1810 1830 1850 V G R Y P E D V Y Q G G N P W Y L A T A A A E Q L Y D A I CCGTGCCTTGGCAAATCACAAGGTGGTCACCGACTCGTTCCGGAGTATCTATGCGATCAACTCAGGCATCGCAGAGGGATCTGCCGTGGC CGGCAAGGACGTGAATTCGATTCTGGGCAGCATCCACACCTTTGATCCCGCGGGGGGTGTGACGACTCGACCTTCCAGCCGTGTTCGGC G K D V N S I L G S I H T F D P A G G C D D S T F Q P C S 1730 1730 1750 YOWKKIGSITTDVSLPFFQDIYPSAAV 1990 2010 V S Q A P Q V L C F L Q S Y W T G S Y V L A N F 1630 1630 1650 F N D I I S A V Q T Y 2110 1930

Fig. 5 (Continued)

TTCAAGAACCAGACGGACCGTCGTCTGGGAAGACGACCCGAACCGGTCGTACACGGTCCCAGCGTACTGTGGGCAAGACTACCGCC

ATTCTTGACGATAGTTGGCAGTGAGATAACATCCACCCTTCTGTTTTA

<u> AACACCGTCTGGCCAAGCTCTGGCTCTGGCAGCTCAACAACCACCAGTAGCGCCCCATGCACCACTCCTACCTCTGTGGCTGTGACCTTC</u> GACGAAATCGTCAGCACCAGTTACGGGGAGACAATCTACCTGGCCGGCTCGATCCCCGAGCTGGGCAACTGGTCCACGGCCAGCGCGATC CCCCTCCGCGGGATGCTTACACCAACAGCAACCCGCTCTGGTACGTGACCGTCAATCTGCCCCCTGGCACCAGCTTCGAGTACAAGTTC GTCCCTGCTTCCTGGGGGGAAAGCTCCGCAAGCAGCGTCCCTGCCGTCTGCTTGCCACCTCTGCCACGGGCCCATACAGCACGGCTACC cttagattctcaggtgtaaagaaaaaatgg<u>aactaac</u>tcagttc<u>taq</u>GAGAAATATACTCCCTCAGACGGCTCTTACCGAACAATTC S T T T S S A P C T T P T S V A 2470 2490 : 2510 E S S A S S V P A V C S A T S A T G P Y 2370 2370 PLRADAYTNS NPLWYVTV NLPPGT 2630 S Y A S L L T A 2310 E 2210 T P L 2270

Fig. 5 (Continued)



Fig. 6

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009
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 TPTAVAVTFDLTATTTYGENIYLVGSISQLGDWETSDGIALSADKYTSSDPLWYVTVTLP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       VPTTVSVTFAVKATTVYGESIKIVGSISQLGSWNPSSATALNADSYTTDNPLWTGTINLP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                TPTSVAVTFD£IVSTSYGETIYLAGSIPELGNWSTASAIPLRADAYTNSNPLWYVTVNLP
                                                                                                                                                                                                                                                                                                                                                                  540
                                                                                                                                                                                                                                   480
                                                                                                                                                                                                                                                                                                                                                                                                                    TTSASGTYSSVVITSWPTISGYPGA.......PDSPCQ
                                                                                                                                                                                                                                                                                                                                                                                                                                          ATSATGPYSTATNTVWPS......SGSGS......SGSGS
                                                                                                                                                                                                                                                                                     YAASTGSMAEQYTKTDGSQTSARDLTWSYAALLTANNRRNAVVPAPWGETAATSIPSACS
                                                                                                                                                                                                                                                                                                            YTPSDGSLTEQFSRTDGTPLSASALTWSYASLLTASARRQSVVPASWGESSASSVPAVCS
                                                                                                                                                                                                                                                                                                                                                                                          ATSAIGTYSSVTVTSWPSIVATGGTTTTATPTGSGSVTSTSKTTATASKTSTSTSSTSCT
                                                                                                                                                     ALYQWDKIGSLAITDVSLPFFKALYSSAATGTYASSTTVYKDIVSAVKAYADGYVQIVQT
                                                                                                                                                                               AIYÕWKKIGSISITDVSLPFFQDIYPSAAVGTYNSGSTTFNDIISAVQTYGDGYLSIVEK
                                                                                                                                                                                                                                                          HAASNGSMSEQYDKSDGEQLSARDLTWSYAALLTANNRRNSVVPASWGETSASSVPGTCA
SPRALANHKEVVDSFRSIYTLNDGLSDSEAVAVGRYPEDTYYNGNPWFLCTLAAAEQLYD
                        SARALANHKVVTDSFRSIYAINSGRAENQAVAVGRYPEDSYYNGNPWFLTTLAAAEQLYD
                                                 SARALANHKVVTDSFRSIYAINSGIAEGSAVAVGRYPEDVYQGGNPWYLATAAAAEQLYD
                                                                                                                            ALYQWDKQGSLEVTDVSLDFFKALYSDAATGTYSSSSSTYSSIVDAVKTFADGFVSIVET
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  AGESFEYKFIRIESDDSVEWESDPNREYTVPQACGTSTATVTDTWR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         AGQSFEYKFIRVQ.NGAVTWESDPNRKYTVPSTCGVKSAVQSDVWR
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                                                                                                                                                                                                                                                                                                                                                                                                                              Ao AMG. PRO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            An amg-1.PRO
                                                                                                                                                                                                                                                                                                                                                                                                                                                      Tal-AMG. PRO
                                                                                                                                                                 Ao AMG. PRO
                                                                                                                                                                                          Tal-AMG. PRO
                                                                                                                                                                                                                                                                      An amg-1.PRO
                                                                                                                                                                                                                                                                                             Ao AMG. PRO
                                                                                                                                                                                                                                                                                                                      Tal-AMG. PRO
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                                   Ao AMG. PRO
                                                            Tal-AMG. PRO
                                                                                                                                        An amg-1.PRO
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Fig. 6 (Continued)

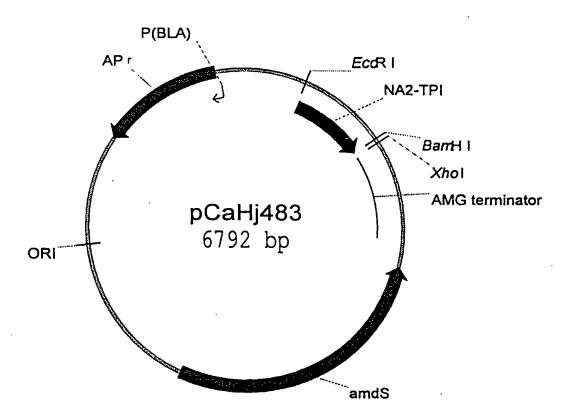


Fig. 7

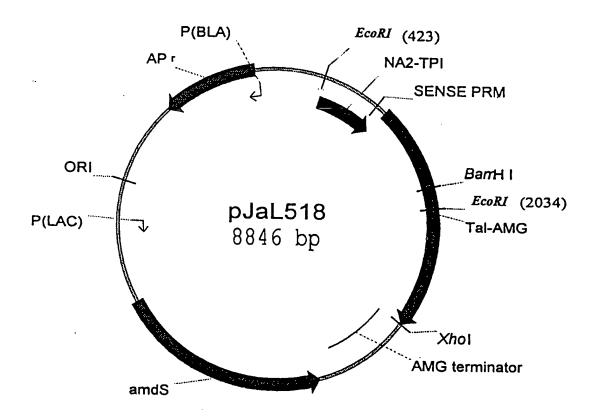


Fig. 8

WO 99/28448 PCT/DK98/00520

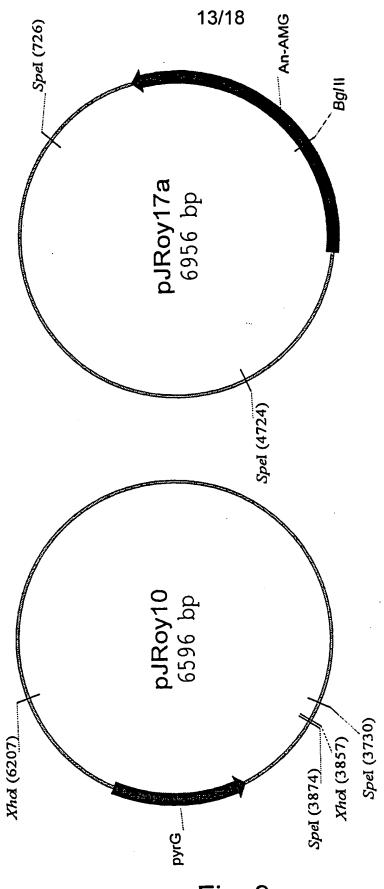


Fig. 9

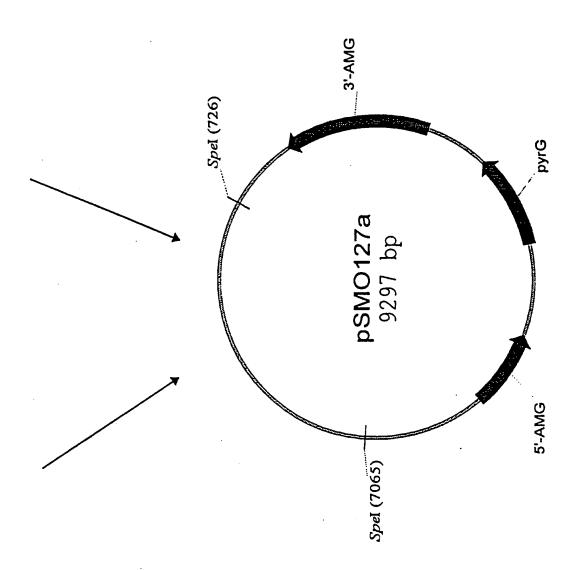


Fig. 9 (Continued)

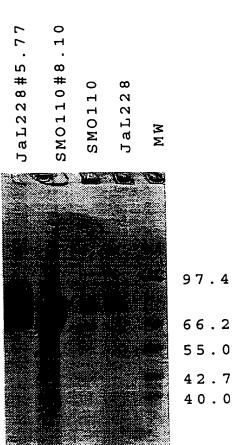


Fig. 10 SUBSTITUTE SHEET (RULE 26)

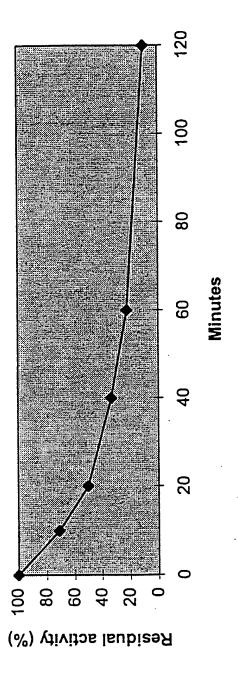


Fig. 11

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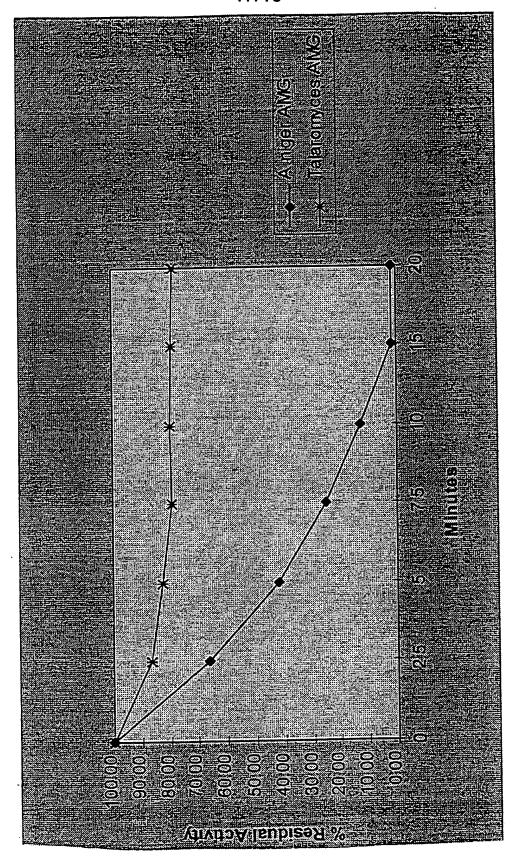


Fig. 12

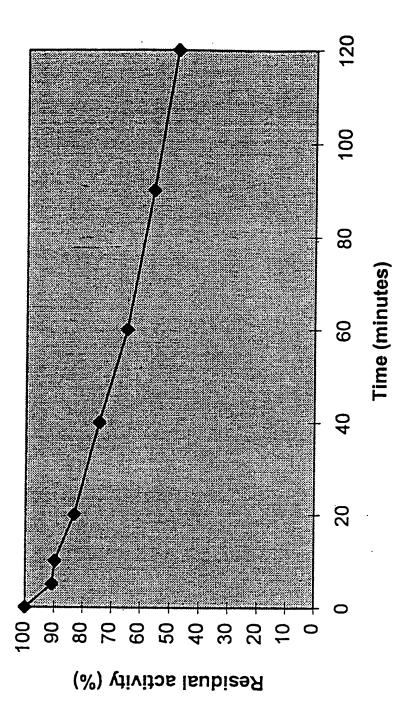


Fig. 13

```
SEQUENCE LISTING
```

```
(1) GENERAL INFORMATION:
         (i) APPLICANT:
              (A) NAME: Novo Nordisk A/S
5
               (B) STREET: Novo Alle
               (C) CITY: Bagsvaerd
               (E) COUNTRY: Denmark
               (F) POSTAL CODE (ZIP): DK 2880
10
               (G) TELEPHONE: +45 4444 8888
               (H) TELEFAX: +45 4449 3256
         (ii) TITLE OF INVENTION: Thermostable glucoamylase
        (iii) NUMBER OF SEQUENCES: 6
         (iv) COMPUTER READABLE FORM:
               (A) MEDIUM TYPE: Floppy disk
15
               (B) COMPUTER: IBM PC compatible
               (C) OPERATING SYSTEM: PC-DOS/MS-DOS
               (D) SOFTWARE: PatentIn Release #1.0, Version #1.30 (EPO)
20
     (2) INFORMATION FOR SEQ ID NO: 1:
          (i) SEQUENCE CHARACTERISTICS:
               (A) LENGTH: 25 amino acids
               (B) TYPE: amino acid
               (C) STRANDEDNESS: single
25
               (D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: peptide
         (vi) ORIGINAL SOURCE:
               (B) STRAIN: Talaromyces emersonii CBS 793.97
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:
30
          Ala Asn Gly Ser Leu Asp Ser Phe Leu Ala Thr Glu Xaa Pro Ile Ala
                                                                    15
                                               10
          Leu Gln Gly Val Leu Asn Asn Ile Gly
35
                      20
     (2) INFORMATION FOR SEQ ID NO: 2:
          (i) SEQUENCE CHARACTERISTICS:
               (A) LENGTH: 20 amino acids
               (B) TYPE: amino acid
40
               (C) STRANDEDNESS: single
               (D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: peptide
         (vi) ORIGINAL SOURCE:
45
                (B) STRAIN: Talaromyces emersonii CBS 793.97
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 2:
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                           5
                                               10
50
          Gly Glu Pro Lys
                       20
      (2) INFORMATION FOR SEQ ID NO: 3:
 55
           (i) SEQUENCE CHARACTERISTICS:
                (A) LENGTH: 22 amino acids
                (B) TYPE: amino acid
                (C) STRANDEDNESS: single
                (D) TOPOLOGY: linear
 60
          (ii) MOLECULE TYPE: peptide
          (vi) ORIGINAL SOURCE:
                (B) STRAIN: Talaromyces emersonii CBS 793.97
          (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 3:
           Xaa Asn Val Asn Glu Thr Ala Phe Thr Gly Pro Xaa Gly Arg Pro Gln
 65
```

Arg Asp Gly Pro Ala Leu

```
(2) INFORMATION FOR SEQ ID NO: 4:
          (i) SEQUENCE CHARACTERISTICS:
5
               (A) LENGTH: 35 amino acids
               (B) TYPE: amino acid
               (C) STRANDEDNESS: single
               (D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: peptide
10
         (vi) ORIGINAL SOURCE:
               (B) STRAIN: Talaromyces emersonii CBS 793.97
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 4:
          Asp Val Asn Ser Ile Leu Gly Ser Ile His Thr Phe Asp Pro Ala Gly
15
          Gly Cys Asp Asp Ser Thr Phe Gln Pro Cys Ser Ala Arg Ala Leu Ala
20
          Asn His Lys
                  35
     (2) INFORMATION FOR SEQ ID NO: 5:
          (i) SEQUENCE CHARACTERISTICS:
25
               (A) LENGTH: 16 amino acids
               (B) TYPE: amino acid
(C) STRANDEDNESS: single
               (D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: peptide
         (vi) ORIGINAL SOURCE:
30
               (B) STRAIN: Talaromyces emersonii CBS 793.97
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 5:
          Thr Xaa Ala Ala Ala Glu Gln Leu Tyr Asp Ala Ile Tyr Gln Trp Lys
35
     (2) INFORMATION FOR SEQ ID NO: 6:
          (i) SEQUENCE CHARACTERISTICS:
               (A) LENGTH: 35 amino acids
               (B) TYPE: amino acid
40
               (C) STRANDEDNESS: single
               (D) TOPOLOGY: linear
          (ii) MOLECULE TYPE: peptide
          (vi) ORIGINAL SOURCE:
                (B) STRAIN: Talaromyces emersonii CBS 793.97
45
          (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 6:
          Ala Gln Thr Asp Gly Thr Ile Val Trp Glu Asp Asp Pro Asn Arg Ser
50
           Tyr Thr Val Pro Ala Tyr Cys Gly Gln Thr Thr Ala Ile Leu Asp Asp
          Ser Trp Gln
 55
                   35
      (2) INFORMATION FOR SEQ ID NO: 7:
           (i) SEQUENCE CHARACTERISTICS:
                (A) LENGTH: 591 amino acids
                (B) TYPE: amino acid
 60
                (C) STRANDEDNESS: single
                (D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: protein
          (vi) ORIGINAL SOURCE:
 65
                (B) STRAIN: Talaromyces emersonii CBS 793.97
          (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 7:
           Ala Thr Gly Ser Leu Asp Ser Phe Leu Ala Thr Glu Thr Pro Ile Ala
```

15 10 Leu Gln Gly Val Leu Asn Asn Ile Gly Pro Asn Gly Ala Asp Val Ala Gly Ala Ser Ala Gly Ile Val Val Ala Ser Pro Ser Arg Ser Asp Pro Asn Tyr Phe Tyr Ser Trp Thr Arg Asp Ala Ala Leu Thr Ala Lys Tyr 10 Leu Val Asp Ala Phe Asn Arg Gly Asn Lys Asp Leu Glu Gln Thr Ile Gln Gln Tyr Ile Ser Ala Gln Ala Lys Val Gln Thr Ile Ser Asn Pro 15 Ser Gly Asp Leu Ser Thr Gly Gly Leu Gly Glu Pro Lys Phe Asn Val 20 Asn Glu Thr Ala Phe Thr Gly Pro Trp Gly Arg Pro Gln Arg Asp Gly Pro Ala Leu Arg Ala Thr Ala Leu Ile Ala Tyr Ala Asn Tyr Leu Ile 25 135 Asp Asn Gly Glu Ala Ser Thr Ala Asp Glu Ile Ile Trp Pro Ile Val Gln Asn Asp Leu Ser Tyr Ile Thr Gln Tyr Trp Asn Ser Ser Thr Phe 30 Asp Leu Trp Glu Glu Val Glu Gly Ser Ser Phe Phe Thr Thr Ala Val 35 Gln His Arg Ala Leu Val Glu Gly Asn Ala Leu Ala Thr Arg Leu Asn His Thr Cys Ser Asn Cys Val Ser Gln Ala Pro Gln Val Leu Cys Phe 40 Leu Gln Ser Tyr Trp Thr Gly Ser Tyr Val Leu Ala Asn Phe Gly Gly Ser Gly Arg Ser Gly Lys Asp Val Asn Ser Ile Leu Gly Ser Ile His 45 Thr Phe Asp Pro Ala Gly Gly Cys Asp Asp Ser Thr Phe Gln Pro Cys 50 Ser Ala Arg Ala Leu Ala Asn His Lys Val Val Thr Asp Ser Phe Arg Ser Ile Tyr Ala Ile Asn Ser Gly Ile Ala Glu Gly Ser Ala Val Ala 55 Val Gly Arg Tyr Pro Glu Asp Val Tyr Gln Gly Gly Asn Pro Trp Tyr Leu Ala Thr Ala Ala Ala Glu Gln Leu Tyr Asp Ala Ile Tyr Gln 60 330 . Trp Lys Lys Ile Gly Ser Ile Ser Ile Thr Asp Val Ser Leu Pro Phe 65 Phe Gln Asp Ile Tyr Pro Ser Ala Ala Val Gly Thr Tyr Asn Ser Gly

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	Ser	Thr 370	Thr	Phe	Asn	Asp	Ile 375	Ile	Ser	Ala	Val	Gln 380	Thr	Tyr	Gly	Asp
5	Gly 385	Tyr	Leu	Ser	Ile	Val 390	Glu	Lys	Tyr	Thr	Pro 395	Ser	Asp	Gly	Ser	Leu 400
	Thr	Glu	Gln	Phe	Ser 405	Arg	Thr	Asp	Gly	Thr 410	Pro	Leu	Ser	Ala	Ser 415	Ala
10	Leu	Thr	Trp	Ser 420	Tyr	Ala	Ser	Leu	Leu 425	Thr	Ala	Ser	Ala	Arg 430	Arg	Gln
	Ser	Val	Val 435	Pro	Ala	Ser	Trp	Gly 440	Glu	Ser	Ser	Ala	Ser 445	Ser	Val	Leu
15	Ala	Val 450	Cys	Ser	Ala	Thr	Ser 455	Ala	Thr	Gly	Pro	Tyr 460	Ser	Thr	Ala	Thr
20	Asn 465	Thr	Val	Trp	Pro	Ser 470	Ser	Gly	Ser	Gly	Ser 475	Ser	Thr	Thr	Thr	Ser 480
	Ser	Ala	Pro	Cys	Thr 485	Thr	Pro	Thr	Ser	Val 490	Ala	Val	Thr	Phe	Asp 495	Glu
25	Ile	Val	Ser	Thr 500	Ser	Tyr	Gly	Glu	Thr 505		Tyr	Leu	Ala	Gly 510		Ile
	Pro	Glu	Leu 515		Asn	Trp	Ser	Thr 520		Ser	Ala	Ile	Pro 525	Leu	Arg	Ala
30	Asp	Ala 530		Thr	Asn	Ser	Asn 535		Leu	Trp	Tyr	Val 540	Thr	Val	Asn	Leu
35	Pro 545		Gly	Thr	Ser	Phe 550		Tyr	Lys	Phe	Phe 555		Asn	Gln	Thr	Asp 560
	Gly	Thr	Ile	Val	Trp 565		Asp	Asp	Pro	570		Ser	Tyr	Thr	Val 575	Pro
40	Ala	Tyr	Cys	Gly 580	Gln	Thr	Thr	Ala	11e 585		Asp	Asp	Ser	Trp 590		1
45	(2)	INF) SE(() ()	QUEN A) L B) T C) S	FOR CE CI ENGTI YPE: TRAN	HARA(H: 1(nuc: DEDNI	CTER 505 l leic ESS:	STIC base acic sing	CS: pair i	cs						
50) MO () OR	LECU A) D IGIN	OPOLO LE T ESCR AL SO TRAI	YPE: IPTI OURC	othe ON: E:	er n /d	esc :	= "CI						
55) FE:)	A) N B) L ATUR A) N	AME/ OCAT E: IAME/	ION: KEY:	17 mat	pep	tide							
60	-		:) FE (ATUR (A) N (B) I	IAME/ OCAT	KEY:	CDS 11	602								
65		(xi	L) SE	QUEN	ICE D	ESCR	IPTI	ON:	SEQ	ID N	0: 8	:				
65	ATO Met	: Sei	TTC Phe	C CGA	TCT Ser -20	Leu	CTC Leu	GCC	CTG Leu	AGC Ser	Gly	CTC Leu	GTC Val	TGC Cys	ACA Thr -10	GGG Gly

	TTG Leu	GCA Ala	AAT Asn	GTG Val	ATT Ile	TCC Ser	AAG Lys	CGC Arg	GCG Ala	ACC Thr	TTG Leu	GAT Asp	TCA Ser	TGG Trp	TTG Leu	AGC Ser	96
5	AAC Asn	GAA Glu 10	GCG Ala	ACC Thr	GTG Val	GCT Ala	CGT Arg 15	ACT Thr	GCC Ala	ATC Ile	CTG Leu	AAT Asn 20	AAC Asn	ATC Ile	GGG Gly	GCG Ala	144
10	GAC Asp 25	GGT Gly	GCT Ala	TGG Trp	GTG Val	TCG Ser 30	GGC Gly	GCG Ala	GAC Asp	TCT Ser	GGC Gly 35	ATT Ile	GTC Val	GTT Val	GCT Ala	AGT Ser 40	192
15	CCC Pro	AGC Ser	ACG Thr	GAT Asp	AAC Asn 45	CCG Pro	GAC Asp	TAC Tyr	TTC Phe	TAC Tyr 50	ACC Thr	TGG Trp	ACT Thr	CGC Arg	GAC Asp 55	TCT Ser	240
20	GGT Gly	CTC Leu	GTC Val	CTC Leu 60	AAG Lys	ACC Thr	CTC Leu	GTC Val	GAT Asp 65	CTC Leu	TTC Phe	CGA Arg	AAT Asn	GGA Gly 70	GAT Asp	ACC Thr	288
				TCC Ser													336
25	CAG Gln	GGT Gly 90	ATC Ile	AGT Ser	AAC Asn	CCC Pro	TCT Ser 95	GGT Gly	GAT Asp	CTG Leu	TCC Ser	AGC Ser 100	GGC Gly	GCT Ala	GGT Gly	CTC Leu	384
30	GGT Gly 105	Glu	CCC Pro	AAG Lys	TTC Phe	AAT Asn 110	Val	GAT Asp	GAG Glu	ACT Thr	GCC Ala 115	Tyr	ACT Thr	GGT Gly	TCT Ser	TGG Trp 120	432
35	GGA Gly	. CGG . Arg	CCG Pro	CAG Gln	CGA Arg 125	Asp	GGT	CCG Pro	GCT Ala	CTG Leu 130	Arg	GCA Ala	ACT Thr	GCT Ala	ATG Met 135	ATC Ile	480
40	GGC Gly	TTC Phe	GGG	CAG Gln 140	Trp	CTG	CTI Leu	GAC Asp	AAT Asn 145	GGC	TAC	ACC Thr	AGC Ser	ACC Thr 150	Ala	ACG Thr	528
45	GAC Asp	ATT	GTT Val	Trp	CCC Pro	CTC Leu	GTT Val	AGG Arg	Asn	GAC Asp	CTG Leu	TCG Ser	TAT Tyr 165	Val	GCT Ala	CAA Gln	576
45	TAC Tyr	TGG Trp	Asn	CAG Gln	ACA Thr	GGA Gly	TAT Ty:	: Asp	CTC Leu	TGG Trp	GAA Glu	A GAA A Glu 180	ı Val	AAT Asn	GGC Gly	TCG Ser	624
50	TCT Ser 185	: Phe	TTT Phe	ACC Thr	ATT	GC7 Ala 190	a Val	G CAA	CAC His	CGC Arg	GCC Ala 199	a Lev	GTC Val	GAA Glu	GGT Gly	AGT Ser 200	672
55	GC0 Ala	TTC a Phe	GCC Ala	ACC Thi	GCC Ala 205	Va.	GGG Gl	C TCC / Sei	TCC Sei	Cys 210	Se	TGC Tr	TGT Cys	GAT ASI	TCT Ser 215	CAG Gln	720
60	GC: Ala	A CCC	GAZ Glu	A ATT	e Lev	C TGC	TAC TY:	C CTO	G CAC 1 Glr 225	ı Sei	TTO Pho	C TG(e Tr]	ACC Thi	GGG Gly 230	/ Sei	TTC Phe	768
45	AT Il	r cro	G GCG u Ala 23	a Ası	TTO n Phe	C GA' E As	T AG p Se:	C AGG r Se: 24	r Arg	TC(C GGG	C AAG y Ly:	G GA(B As) 24!	, Ala	AAA Asi	C ACC	816
65	CT Le	C CTO u Leo 25	u Gl	A AG y Se:	C ATO	C CA	C AC s Th 25	r Ph	r GA' e As	r CC	GA:	G GC u Al 26	a Ala	A TGG a Cy:	C GAG S As	C GAC p Asp	864

	TCC Ser 265	ACC Thr	TTC Phe	CAG Gln	Pro	TGC Cys 270	TCC Ser	CCG Pro	CGC Arg	GCG Ala	CTC Leu 275	GCC Ala	AAC Asn	CAC His	AAG Lys	GAG Glu 280	912
5	GTT Val	GTA Val	GAC Asp	TCT Ser	TTC Phe 285	CGC Arg	TCA Ser	ATC Ile	TAT Tyr	ACC Thr 290	CTC Leu	AAC Asn	GAT Asp	GGT Gly	CTC Leu 295	AGT Ser	960
10	GAC Asp	AGC Ser	GAG Glu	GCT Ala 300	GTT Val	GCG Ala	GTG Val	GGT Gly	CGG Arg 305	TAC Tyr	CCT Pro	GAG Glu	GAC Asp	ACG Thr 310	TAC Tyr	TAC Tyr	1008
15	AAC Asn	GGC Gly	AAC Asn 315	CCG Pro	TGG Trp	TTC Phe	CTG Leu	TGC Cys 320	ACC Thr	TTG Leu	GCT Ala	GCC Ala	GCA Ala 325	GAG Glu	CAG Gln	TTG Leu	1056
20	TAC Tyr	GAT Asp 330	Ala	CTA Leu	TAC Tyr	CAG Gln	TGG Trp 335	GAC Asp	AAG Lys	CAG Gln	GGG Gly	TCG Ser 340	TTG Leu	GAG Glu	GTC Val	ACA Thr	1104
	GAT Asp 345	GTG Val	TCG Ser	CTG Leu	GAC Asp	TTC Phe 350	TTC Phe	AAG Lys	GCA Ala	CTG Leu	TAC Tyr 355	Ser	GAT Asp	GCT Ala	GCT Ala	ACT Thr 360	1152
25	GGC Gly	ACC Thr	TAC Tyr	TCT Ser	TCG Ser 365	TCC Ser	AGT Ser	TCG Ser	ACT Thr	TAT Tyr 370	Ser	AGC Ser	ATT	GTA Val	GAT Asp 375	Ala	1200
30	GTG Val	AAG Lys	ACT	TTC Phe 380	GCC Ala	GAT Asp	GGC Gly	TTC Phe	GTC Val	Ser	ATI	GTG Val	GAA Glu	ACT Thr 390	His	GCC Ala	1248
35	GCA Ala	AGC Ser	AAC Asn 395	Gly	TCC	ATG Met	TCC	GAG Glu 400	Glr	TAC Tyr	Asp Asp	AAG Lys	TCI Ser 405	Asp	GGC Gly	GAG Glu	1296
40	CAG Gln	CTT Leu 410	Ser	GCT Ala	CGC	GAC Asp	Lev 415	Thi	TGC Tr	TCT Ser	TAI	GCT Ala 420	Ala	CTG Lev	CTG Lev	ACC Thr	1344
	GCC Ala 425	Asr	AAC Asn	CGT Arg	CGT	AAC Asn 430	Sei	GT(GT(G CC	GC' 5 Ala 43	a Ser	r TGC c Trp	G GG(GAG Glu	ACC Thr 440	1392
45	TCT Ser	GCC Ala	C AGO a Ser	C AGC	GTG Val	. Pro	GG(C ACC	TG' r Cy	GCC S Ala	a Al	C AC	A TC	r GCC c Ala	2 AT	r GGT e Gly 5	1440
50	AC(Thi	TAC TY	C AGO	C AGT	: Val	ACT L Thi	GT(C AC	C TC r Se 46	r Tr	g CC p Pr	G AG o Se	T ATO	C GT0 e Va: 47	LAL	r ACT a Thr	1488
55	GG(c GGG	C ACC y Th: 47	r Thi	r ACC	ACC Th	G GC'	T AC a Th 48	r Pr	C AC o Th	T GG r Gl	A TC y Se	C GG r Gl 48	y Se	C GT r Va	G ACC l Thr	1536
60	TC Se	G AC r Th	r Se	C AAG	G AC	C AC	C GC r Al 49	a Th	T GC r Al	T AG a Se	C AA r Ly	G AC s Th 50	r Se	C AC r Th	C AC r Th	G ACC r Thr	1584
		g Se		T ATO			u	A									1605
65	(2) IN	FORM	OITA	N FO	R SE	Q ID	NO:	9:								

(2) INFORMATION FOR SEQ ID NO: 9:
(i) SEQUENCE CHARACTERISTICS:
(A) LENGTH: 534 amino acids

(B) TYPE: amino acid (D) TOPOLOGY: linear (ii) MOLECULE TYPE: protein (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 9: 5 Met Ser Phe Arg Ser Leu Leu Ala Leu Ser Gly Leu Val Cys Thr Gly Leu Ala Asn Val Ile Ser Lys Arg Ala Thr Leu Asp Ser Trp Leu Ser 10 Asn Glu Ala Thr Val Ala Arg Thr Ala Ile Leu Asn Asn Ile Gly Ala Asp Gly Ala Trp Val Ser Gly Ala Asp Ser Gly Ile Val Val Ala Ser 15 Pro Ser Thr Asp Asn Pro Asp Tyr Phe Tyr Thr Trp Thr Arg Asp Ser 20 Gly Leu Val Leu Lys Thr Leu Val Asp Leu Phe Arg Asn Gly Asp Thr Ser Leu Leu Ser Thr Ile Glu Asn Tyr Ile Ser Ala Gln Ala Ile Val 25 Gln Gly Ile Ser Asn Pro Ser Gly Asp Leu Ser Ser Gly Ala Gly Leu Gly Glu Pro Lys Phe Asn Val Asp Glu Thr Ala Tyr Thr Gly Ser Trp 30 Gly Arg Pro Gln Arg Asp Gly Pro Ala Leu Arg Ala Thr Ala Met Ile 35 Gly Phe Gly Gln Trp Leu Leu Asp Asn Gly Tyr Thr Ser Thr Ala Thr Asp Ile Val Trp Pro Leu Val Arg Asn Asp Leu Ser Tyr Val Ala Gln 40 Tyr Trp Asn Gln Thr Gly Tyr Asp Leu Trp Glu Glu Val Asn Gly Ser 170 175 180 Ser Phe Phe Thr Ile Ala Val Gln His Arg Ala Leu Val Glu Gly Ser 45 Ala Phe Ala Thr Ala Val Gly Ser Ser Cys Ser Trp Cys Asp Ser Gln 50 Ala Pro Glu Ile Leu Cys Tyr Leu Gln Ser Phe Trp Thr Gly Ser Phe Ile Leu Ala Asn Phe Asp Ser Ser Arg Ser Gly Lys Asp Ala Asn Thr 240 55 Leu Leu Gly Ser Ile His Thr Phe Asp Pro Glu Ala Ala Cys Asp Asp Ser Thr Phe Gln Pro Cys Ser Pro Arg Ala Leu Ala Asn His Lys Glu 60 275 Val Val Asp Ser Phe Arg Ser Ile Tyr Thr Leu Asn Asp Gly Leu Ser 285 65 Asp Ser Glu Ala Val Ala Val Gly Arg Tyr Pro Glu Asp Thr Tyr Tyr

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	,	Asn	Gly	Asn 315	Pro	Trp	Phe	Leu	Суз 320	Thr	Leu	Ala	Ala	Ala 325	Glu	Gln	Leu
5		Tyr	Asp 330	Ala	Leu	Tyr	Gln	Trp 335	qaA	Lys	Gln	Gly	Ser 340	Leu	Glu	Val	Thr
		Asp 345	Val	Ser	Leu	Asp	Phe 350	Phe	Lys	Ala	Leu	Tyr 355	Ser	Asp	Ala	Ala	Thr 360
10		Gly	Thr	Tyr	Ser	Ser 365	Ser	Ser	Ser	Thr	Tyr 370	Ser	Ser	Ile	Val	Asp 375	Ala
15		Val	Lys	Thr	Phe 380	Ala	Asp	Gly	Phe	Val 385	Ser	Ile	Val	Glu	Thr 390	His	Ala
15		Ala	Ser	Asn 395	Gly	Ser	Met	Ser	Glu 400	Gln	Tyr	Asp	Lys	Ser 405	Asp	Gly	Glu
20		Gln	Leu 410	Ser	Ala	Arg	Asp	Leu 415	Thr	Trp	Ser	Tyr	Ala 420		Leu	Leu	Thr
		Ala 425	Asn	Asn	Arg	Arg	Asn 430	Ser	Val	Val	Pro	Ala 435	Ser	Trp	Gly	Glu	Thr 440
25		Ser	Ala	Ser	Ser	Val 445		Gly	Thr	Суз	Ala 450		Thr	Ser	Ala	Ile 455	Gly
30		Thr	Tyr	Ser	Ser 460		Thr	Val	Thr	Ser 465		Pro	Ser	Ile	Val 470		Thr
30		Gly	Gly	Thr 475		Thr	Thr	Ala	Thr 480		Thr	Gly	Ser	Gly 485		· Val	Thr
35		Ser	Thr 490		Lys	Thr	Thr	Ala 495		Ala	Ser	Lys	500		Thr	Thr	Thr
		Arg 505		Gly	Met	: Ser	510										
	(2)	(i)) SE(() () () () MO:) FE	QUENCAL LICENTAL CONTROL CONTR	CE CENGT YPE: TRAN OPOL LE T E: NAM OTH	HARA H: 1 nuc DEDN OGY: YPE: E/KE ER I RE:	ID CTER 7 ba leic ESS: lin oth Y: m	ISTI se p aci sin ear ear isc-	CS: airs d gle ucle feat ON:	eic a ure: /c	:	= "]	?rimo	er 1	0243	4) "	
				(B) THER	LOC	ATIC ORMA	Y: m N: 3 TION	,6,9 : /N),12, ote	. 15 ! !	R= G Y= C H= A	or i	A. T				
40				-		DESCE	RIPT	ON:	SEQ	ID :	NO:1	0:			3	_	
				TAYA											1	7	
	(2)	.(i	.) SE (QUEN (A) I (B) I (C) S	ICE (LENGT TYPE STRAI	HARI TH: : nuc NDEDI LOGY	Q ID ACTE 17 bac cleic NESS : lin : ot	RIST ase pactors actions actio	ICS: pair id ngle		ació	l					

```
(ix) FEATURE:
            (A) NAME/KEY: misc-feature:
            (B) OTHER INFORMATION: /desc = "Primer 102435)"
         (ix) FEATURE:
            (A) NAME/KEY: misc-feature
            (B) LOCATION: 3,6,9,12,15
     (D): OTHER INFORMATION: /Note
                                      N= A,G,C or T
                                      Y= C or T
                                      H= A, C or T
    (xi) SEQUENCE DESCRIPTION: SEQ ID NO:11:
                                                          17
GTNCTNAAYA AYATHGG
(2) INFORMATION FOR SEQ ID NO:12:
     (i) SEQUENCE CHARACTERISTICS:
          (A) LENGTH: 17 base pairs
          (B) TYPE: nucleic acid
          (C) STRANDEDNESS: single
          (D) TOPOLOGY: linear
    (ii) MOLECULE TYPE: other nucleic acid
    (ix) FEATURE:
            (A) NAME/KEY: misc-feature:
            (B) OTHER INFORMATION: /desc = "Primer 117360)"
          (ix) FEATURE:
            (A) NAME/KEY: misc-feature
     (B) LOCATION: 3,6,9,12,15
(D): OTHER INFORMATION: /Note
                                       N= A,G,C or T
                                       R= G or A
                                       Y= C or T
     (xi) SEQUENCE DESCRIPTION: SEQ ID NO:12:
CTRGANACCC TYCTYCA
                                                      17
(2) INFORMATION FOR SEQ ID NO:13:
      (i) SEQUENCE CHARACTERISTICS:
           (A) LENGTH: 17 base pairs
           (B) TYPE: nucleic acid
           (C) STRANDEDNESS: single
           (D) TOPOLOGY: linear
     (ii) MOLECULE TYPE: other nucleic acid
     (ix) FEATURE:
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             (B) OTHER INFORMATION: /desc = "Primer 117361)"
          (ix) FEATURE:
             (A) NAME/KEY: misc-feature
             (B) LOCATION: 3,6,12,15
      (D): OTHER INFORMATION: /Note
                                        R= G or A
                                        Y= C or T
     (xi) SEQUENCE DESCRIPTION: SEQ ID NO:13:
                                                           17
 CTRAAYACCC TYCTYCA
 (2) INFORMATION FOR SEQ ID NO:14:
      (i) SEQUENCE CHARACTERISTICS:
            (A) LENGTH: 17 base pairs
            (B) TYPE: nucleic acid
            (C) STRANDEDNESS: single
            (D) TOPOLOGY: linear
      (ii) MOLECULE TYPE: other nucleic acid
     (ix) FEATURE:
             (A) NAME/KEY: misc-feature:
             (B) OTHER INFORMATION: /desc = "Primer 127420)"
           (ix) FEATURE:
              (A) NAME/KEY: misc-feature
              (B) LOCATION: 6,9,12,15
      (D): OTHER INFORMATION: /Note
                                      N= A,G,C or T
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R= G or A
                                        Y= C or T
   (xi) SEQUENCE DESCRIPTION: SEQ ID NO:14:
                                                            17
ACCCTYCTRC TRGGNTT
(2) INFORMATION FOR SEQ ID NO:15:
     (i) SEQUENCE CHARACTERISTICS:
           (A) LENGTH: 20 base pairs
           (B) TYPE: nucleic acid
(C) STRANDEDNESS: single
           (D) TOPOLOGY: linear
    (ii) MOLECULE TYPE: other nucleic acid
     (ix) FEATURE:
             (A) NAME/KEY: misc-feature:
             (B) OTHER INFORMATION: /desc = "Primer 123036"
      (xi) SEQUENCE DESCRIPTION: SEQ ID NO:15:
GTGAGCCCAA GTTCAATGTG
(2) INFORMATION FOR SEQ ID NO:16:
      (i) SEQUENCE CHARACTERISTICS:
           (A) LENGTH: 21 base pairs (B) TYPE: nucleic acid
           (C) STRANDEDNESS: single
           (D) TOPOLOGY: linear
     (ii) MOLECULE TYPE: other nucleic acid
     (ix) FEATURE:
             (A) NAME/KEY: misc-feature:
             (B) OTHER INFORMATION: /desc = "Primer 1"
      (xi) SEQUENCE DESCRIPTION: SEQ ID NO:15:
                                                             21
AGAAATCGGG TATCCTTTCA G
 (2) INFORMATION FOR SEQ ID NO:17:
      (i) SEQUENCE CHARACTERISTICS:
            (A) LENGTH: 105 base pairs
            (B) TYPE: nucleic acid
            (C) STRANDEDNESS: single (D) TOPOLOGY: linear
     (ii) MOLECULE TYPE: other nucleic acid
     (ix) FEATURE:
              (A) NAME/KEY: misc-feature:
(B) OTHER INFORMATION: /desc = "Primer 2"
      (xi) SEQUENCE DESCRIPTION: SEQ ID NO:17:
 GCTCCTCATG GTGGATCCCC AGTTGTGTAT ATAGAGGATT
 GAGGAAGGAA GAGAAGTGTG GATAGAGGTA AATTGAGTTG
                                                    105
 GAAACTCCA AGCATGGCATC CTTGC
 (2) INFORMATION FOR SEQ ID NO:18:
       (i) SEQUENCE CHARACTERISTICS:
            (A) LENGTH: 30 base pairs
            (B) TYPE: nucleic acid
            (C) STRANDEDNESS: single
            (D) TOPOLOGY: linear
      (ii) MOLECULE TYPE: other nucleic acid
      (ix) FEATURE:
               (A) NAME/KEY: misc-feature:
               (B) OTHER INFORMATION: /desc = "Primer 139746"
       (xi) SEQUENCE DESCRIPTION: SEQ ID NO:18:
  GACAGATCTC CACCATGGCG TCCCTCGTTG
                                                         30
  (2) INFORMATION FOR SEQ ID NO:19:
       (i) SEQUENCE CHARACTERISTICS:
             (A) LENGTH: 27 base pairs
             (B) TYPE: nucleic acid
             (C) STRANDEDNESS: single
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(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: other nucleic acid

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(ix) FEATURE:
                (A) NAME/KEY: misc-feature:
                (B) OTHER INFORMATION: /desc = "Primer 3"
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO:19:
   GACCTCGAGT CACTGCCAAC TATCGTC
   (2) INFORMATION FOR SEQ ID NO:20:
         (i) SEQUENCE CHARACTERISTICS:
              (A) LENGTH: 29 base pairs
              (B) TYPE: nucleic acid
(C) STRANDEDNESS: single
              (D) TOPOLOGY: linear
        (ii) MOLECULE TYPE: other nucleic acid
        (ix) FEATURE:
                (A) NAME/KEY: misc-feature:
                 (B) OTHER INFORMATION: /desc = "Primer 4"
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO:20:
   CCCTCACCAG GGGAATGCTG CAGTTGATG
   (2) INFORMATION FOR SEQ ID NO:21:
         (i) SEQUENCE CHARACTERISTICS:
               (A) LENGTH: 18 base pairs
               (B) TYPE: nucleic acid
              (C) STRANDEDNESS: single
               (D) TOPOLOGY: linear
        (ii) MOLECULE TYPE: other nucleic acid
        (ix) FEATURE:
                 (A) NAME/KEY: misc-feature:
                 (B) OTHER INFORMATION: /desc = "Primer 950847"
         (xi) SEQUENCE DESCRIPTION: SEQ ID NO:21:
   CGCCATTCTC GGCGACTT
    (2) INFORMATION FOR SEQ ID NO:22:
         (i) SEQUENCE CHARACTERISTICS:
               (A) LENGTH: 18 base pairs
               (B) TYPE: nucleic acid
               (C) STRANDEDNESS: single
(D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: other nucleic acid
         (ix) FEATURE:
                 (A) NAME/KEY: misc-feature:
(B) OTHER INFORMATION: /desc = "primer 951216"
          (xi) SEQUENCE DESCRIPTION: SEQ ID NO:22:
    CGCCGCGGTA TTCTGCAG
    (2) INFORMATION FOR SEQ ID NO:23:
          (i) SEQUENCE CHARACTERISTICS:
               (A) LENGTH: 50 base pairs
(B) TYPE: nucleic acid
(C) STRANDEDNESS: single
                (D) TOPOLOGY: linear
         (ii) MOLECULE TYPE: other nucleic acid
         (ix) FEATURE:
                  (A) NAME/KEY: misc-feature:
          (B) OTHER INFORMATION: /desc = "Tal 1" (xi) SEQUENCE DESCRIPTION: SEQ ID NO:23:
     CAATATAAAC GACGGTACCC GGGAGATCTC CACCATGGCG TCCCTCGTTG
10
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- (2) INFORMATION FOR SEQ ID NO:24:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 44 base pairs
 - (B) TYPE: nucleic acid

(C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: other nucleic acid (ix) FEATURE: (A) NAME/KEY: misc-feature: (B) OTHER INFORMATION: /desc = "Tal 4"
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:24: CTAATTACAT CATGCGGCCC TCTAGATCAC TGCCAACTAT CGTC 44 (2) INFORMATION FOR SEQ ID NO:25: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 21 base pairs
(B) TYPE: nucleic acid
(C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: other nucleic acid (ix) FEATURE: (A) NAME/KEY: misc-feature: (B) OTHER INFORMATION: /desc = "Tal 5"
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:25: 21 AATTTGGGTC GCTCCTGCTC G (2) INFORMATION FOR SEQ ID NO:26: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 40 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: other nucleic acid (ix) FEATURE: (A) NAME/KEY: misc-feature: (B) OTHER INFORMATION: /desc = "Tal 6"
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10

(2) INFORMATION FOR SEQ ID NO:29:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 20 base pairs

(B) TYPE: nucleic acid (C) STRANDEDNESS: sing (D) TOPOLOGY: linear (ii) MOLECULE TYPE: other nu (ix) FEATURE:	le
(A) NAME/KEY: misc-f	eature:
(B) OTHER INFORMATION	N: /desc = "Tal 9"
(xi) SEQUENCE DESCRIPTION:	SEQ ID NO:29:
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(i) SEQUENCE CHARACTERISTIC	S:
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(ii) MOLECULE TYPE: other no	ucleic acid
(ix) FEATURE:	
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(B) OTHER INFORMATION	ON: /desc = "Tal 10"
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CIGGAACICA ICCACCITCG ACCICIGGG.	A AGAAGIAGAA GG 42
(2) INFORMATION FOR SEQ ID NO:3	1:
(i) SEQUENCE CHARACTERISTI	
(A) LENGTH: 21 base p	
(B) TYPE: nucleic aci (C) STRANDEDNESS: sin	
(D) TOPOLOGY: linear	3+6
(ii) MOLECULE TYPE: other n	ucleic acid
(ix) FEATURE:	
(A) NAME/KEY: misc-	
(B) OTHER INFORMATI	ON: /desc = "Tal 11)"
(xi) SEQUENCE DESCRIPTION:	SEQ 1D NO:31:
GACAATACTC AGATATCCAT C	21
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(C) STRANDEDNESS: BIL	916
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(ix) FEATURE:	
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(B) OTHER INFORMATI	ON: /desc = "Tal 12"
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(2) INFORMATION FOR SEQ ID NO: 33:
                  (i) SEQUENCE CHARACTERISTICS:
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                        (B) TYPE: nucleic acid
                        (C) STRANDEDNESS: single
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                 (ii) MOLECULE TYPE: other nucleic acid
                        (A) DESCRIPTION:
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                 (vi) ORIGINAL SOURCE:
10
      (B) STRAIN: Talaromyces emersonii (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 33:
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       tcatagaage cettgaaaat accecaaget ageactecaa cectaactet gttgetetae
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                                                                                                240
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               (2) INFORMATION FOR SEQ ID NO: 34:
              (i) SEQUENCE CHARACTERISTICS:
                    (A) LENGTH: 618 amino acids
                    (B) TYPE: amino acid
                    (C) STRANDEDNESS: single
                    (D) TOPOLOGY: linear
 65
            (ii) MOLECULE TYPE: protein
            (vi) ORIGINAL SOURCE:
```

(B) STRAIN: Talaromyces emersonii

(a) FEATURE:

(b) NAME/KEY: SIGNAL

(c)LOCATION: (1)...(27)

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 34: Met Ala Ser Leu Val Ala Gly Ala Leu Cys Ile Leu Gly Leu Thr Pro Ala Ala Phe Ala Arg Ala Pro Val Ala Ala Arg Ala Thr Gly Ser Leu Asp Ser Phe Leu Ala Thr Glu Thr Pro Ile Ala Leu Gln Gly Val Leu Asn Asn Ile Gly Pro Asn Gly Ala Asp Val Ala Gly Ala Ser Ala Gly Ile Val Val Ala Ser Pro Ser Arg Ser Asp Pro Asn Tyr Phe Tyr Ser Trp Thr Arg Asp Ala Ala Leu Thr Ala Lys Tyr Leu Val Asp Ala Phe Ile Ala Gly Asn Lys Asp Leu Glu Gln Thr Ile Gln Gln Tyr Ile Ser Ala Gln Ala Lys Val Gln Thr Ile Ser Asn Pro Ser Gly Asp Leu Ser Thr Gly Gly Leu Gly Glu Pro Lys Phe Asn Val Asn Glu Thr Ala Phe Thr Gly Pro Trp Gly Arg Pro Gln Arg Asp Gly Pro Ala Leu Arg Ala Thr Ala Leu Ile Ala Tyr Ala Asn Tyr Leu Ile Asp Asn Gly Glu Ala Ser Thr Ala Asp Glu Ile Ile Trp Pro Ile Val Gln Asn Asp Leu Ser Tyr Ile Thr Gln Tyr Trp Asn Ser Ser Thr Phe Asp Leu Trp Glu Glu Val Glu Gly Ser Ser Phe Phe Thr Thr Ala Val Gln His Arg Ala Leu Val Glu Gly Asn Ala Leu Ala Thr Arg Leu Asn His Thr Cys Ser Asn Cys Val Ser Gln Ala Pro Gln Val Leu Cys Phe Leu Gln Ser Tyr Trp Thr Gly Ser Tyr Val Leu Ala Asn Phe Gly Gly Ser Gly Arg Ser Gly Lys Asp Val Asn Ser Ile Leu Gly Ser Ile His Thr Phe Asp Pro Ala Gly Gly Cys Asp Asp Ser Thr Phe Gln Pro Cys Ser Ala Arg Ala Leu Ala Asn His Lys Val Val Thr Asp Ser Phe Arg Ser Ile Tyr Ala Ile Asn Ser Gly Ile Ala Glu Gly Ser Ala Val Ala Val Gly Arg Tyr Pro Glu Asp Val Tyr Gln Gly Gly Asn Pro Trp Tyr Leu Ala Thr Ala Ala Ala Ala Glu Gln Leu Tyr Asp Ala Ile Tyr Gln Trp Lys Lys Ile Gly Ser Ile Ser Ile Thr Asp Val Ser Leu Pro Phe Phe Gln Asp Ile Tyr Pro Ser Ala Ala Val Gly Thr Tyr Asn Ser Gly Ser Thr Thr Phe Asn Asp Ile Ile Ser Ala Val Gln Thr Tyr Gly Asp Gly Tyr Leu Ser Ile Val Glu Lys Tyr Thr Pro Ser Asp Gly Ser Leu Thr Glu Gln Phe Ser Arg Thr Asp Gly Thr Pro Leu Ser Ala Ser Ala Leu Thr Trp Ser Tyr Ala Ser Leu Leu Thr Ala Ser Ala Arg Arg Gln Ser Val Val Pro Ala Ser Trp Gly Glu Ser Ser Ala Ser Ser Val Pro Ala Val Cys Ser Ala Thr Ser Ala Thr Gly Pro Tyr Ser Thr Ala Thr Asn Thr Val Trp Pro Ser Ser Gly Ser Gly Ser Ser Thr Thr Thr Ser Ser Ala Pro Cys Thr

	Thr	Pro	Thr 515	Ser	Val	Ala	Val	Thr 520	Phe	Asp	Glu	Ile	Val 525	Ser	Thr	Ser
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	Ser				565					570					Thr 575	
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15																

International application No.

PCT/DK 98/00520 A. CLASSIFICATION OF SUBJECT MATTER IPC6: C12N 9/34, C12N 1/14 // C12P 19/20 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC6: C12N Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WPI, CA, BIOSIS C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages Category' EP 0255124 A2 (HITACHI, LTD.), 3 February 1988 1-28 X (03.02.88), claim 4 1-28 US 4247637 A (MASAKI TAMURA ET AL), X 27 January 1981 (27.01.81), claim 5 1-28 EP 0135138 A2 (CPC INTERNATIONAL INC.), X 27 March 1985 (27.03.85), claim 1 1-28 Patent Abstracts of Japan, Vol 11, No 184, C-427 Α abstract of JP 62-6678 A (TAX ADM AGENCY), 13 January 1987 (13.01.87) See patent family annex. Further documents are listed in the continuation of Box C. later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "E" erlier document but published on or after the international filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination document referring to an oral disclosure, use, exhibition or other being obvious to a person skilled in the art document published prior to the international filing date but later than "&" document member of the same patent family the priority date claimed Date of mailing of the international search report Date of the actual completion of the international search 20 -03- 1999 16 March 1999 Authorized officer Name and mailing address of the ISA/ Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Yvonne Siösteen

Telephone No. + 46 8 782 25 00

Facsimile No. +46 8 666 02 86

International application No. PCT/DK 98/00520

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4587215 A (JODY K. HIRSH), 6 May 1986 (06.05.86), abstract	1-28
		
A	WO 8601831 A1 (MICHIGAN BIOTECHNOLOGY INSTITUTE), 27 March 1986 (27.03.86), claim 3	1-28
A	Dialog Information Services, File 351, DERWENT WPI, Dialog accession no. 007454391, WPI accession no. 88-088325/198813, Hitachi Ltd: "Aerobic Clostridium sp. G-0005 bacterium - which produces thermo- resistant and acid-resistant glucoamylase", JP 63039577 A 19880220, week 198813 B	1-28
A	EMBL,Databas/Genbank/DDBJ, Accession no. D01035, Hata Y et al: "The glucoamylase cDNA from Aspergillus oryzae: its cloning, nucleotide", AOGLA 09-OCT-1993, & Agric. Biol. Chem. 55:941-949 (1991) SEQ ID No 7,62% homology	1-28
X	EMBL,Databas/Genbank/DBJ, Accession no. P40212, Cetus Corp.: "Sequence encoded by A. awamori glucoamylase genomic region", Geneseq P40212, 09-JAN-1992, & W08402921-A, SEQ ID No 2,90% homology	8-9
X	EMBL,Databas/Genbank/DDBJ, Accession no. E03645, Hata Y. et al: "Novel gene, vector, trans- formant using the same and use of the transformant", Empatent: E03645, 08-OCT-1997, & Patent number JP 1992148683-A/1, 21-MAY-1992 SEQ ID No 3, 86% homology	8-9

International application No. PCT/DK 98/00520

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passa	nges Relevant to claim No.
	ges Relevant to claim No.
D00014	
EMBL, Databas/Genbank/DDBJ, Accession no. P36914, Hata Y. et al: "Glucoamylase precursor (EC3.2.1. (Glucan 1,4-Alpha-Gucosidase)(1,4-Alpha-D-Glucar glucohydrolase), Swissprot. AMYG ASPOR, 01-JUN-1994, & Agric. Biol. Chem. 55:941-949 (1991), SEQ ID No 3,85,7% homology	8,9
EMBL,Databas,Genbank/DDBJ), Accession no. Q04731, Jozo Shigen Kenkyus: "cDNA sequence from mRNA of glucoamylase gene", Geneseq Q04731 12-OCT-1990, & J02119779-A, SEQ ID No 4 83% homology	8-9
EMBL,Databas/Genbank/DDBJ, Accession no. L15383, Ventura L. et al: "Molecular cloning and transcriptional analysis of the Aspergillus", ATGLUAMY, 15-MAR-1994, & Appl.Environ.Microbiol. 61:399-402(1995) SEQ ID No 5,88% homology	8-9

International application No. PCT/DK98/00520

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This inter	rnational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
<u> </u>	
2. X	Claims Nos.: 3 and part of claims 4-7 because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
Clai not	m 3 and part of claims 4-7 are searched incompletely because they are clear and concise. (Article 6).
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
The	emational Searching Authority found multiple inventions in this international application, as follows: claims are formulated in such a way that they could relate to two vidual enzymes each of which represents a seperate invention:
1) a	a glycoamylase having a half-life of at least 100 minat 70°C ording to claim 1 and related claims.
2) a	a glycoamylase having a specific activity towards maltose at 60°C ording to claim 3 and related claims.
enzv	ever the description indicates that the claims relate to a single yme., namely a thermostable glycoamylase having a half-life according to im I and a specific activity of claim3.
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. X	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

Information on patent family members

02/03/99

International application No. PCT/DK 98/00520

Patent document cited in search report		Publication date		Patent family member(s)	Publication date			
EP 0255124	A2	03/02/88	JP JP JP JP JP	1725113 4007672 63036778 1745780 4028356 63042695	B A C B	19/01/93 12/02/92 17/02/88 25/03/93 14/05/92 23/02/88		
US 4247637	A .	27/01/81	AR AU BE CA DK DK FR GB IN JP JP NL US	221619 528159 4949079 878466 1128885 2935315 146631 365179 2434867 2029835 151247 154830 1389970 55034046 61055948 7906265 RE32153	B A A A A A A A A A A A A A A A B A A A A A A A A A A A A A A A A A A A A	27/02/81 14/04/83 06/03/80 17/12/79 03/08/82 13/03/80 21/11/83 02/03/80 28/03/80 26/03/80 12/03/83 15/12/84 23/07/87 10/03/80 29/11/86 04/03/80 20/05/86		
EP 0135138	A2	27/03/85	AU AU CA DK FI GB IN JP US	575844 3170884 1221326 393284 842916 2145094 160378 60054680 4536477	A A A A,B A	11/08/88 21/02/85 05/05/87 18/02/85 18/02/85 20/03/85 11/07/87 29/03/85 20/08/85		
US 4587215	Α	06/05/86	NON	E				
WO 8601831	A1	27/03/86	EP US US	0195068 4628031 4737459	Α	24/09/86 09/12/86 12/04/88		